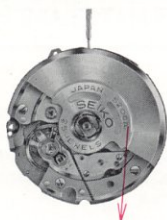


Calibre No. **5206A**Jewels  
**25j**

Style Name

⇒ Basic Calibre 5206A 23J Catalog No. 52-06-1



Cal. 5206A



## Characteristics

Casing diameter : 25.60 $\phi$  mm  
 Maximum height : 3.95 mm  
 Vibrations per hour : 28,800  
 Automatic and auxiliary hand winding  
 with sweep second  
 Calendar (day & date)  
 Spontaneous day & date change  
 Instant setting device for day & date calendar  
 Bilingual change-over system for day of week  
 Second-setting device  
 Micro-adjustor or outside micro-adjusting device  
 "Diashock" Shock Resistant Device  
 "Diafix" Oil Lubrication Device



112026



191010



509037

Calibre No.		Jewels	Style Name	
5206A		25j		
⇒ Basic Calibre 5206A 23J Catalog No. 52-06-1				
PART NO.		LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
112026	Barrel & train-wheel bridge		015531	Diafix lower hole jewel with frame for escape wheel
122006	Center wheel bridge		011221	Diafix lower cap jewel for escape wheel
161008	Pallet cock		015513	Diafix lower spring for escape wheel
171035	Balance cock		429001	Holding ring for second reduction wheel
	(for outside micro-adjusting device)		509037	Oscillating weight with ball-bearing
171036	Balance cock		511004	First reduction wheel
191010	Framework for automatic device		514003	Second reduction wheel
201054	Complete barrel with arbor & mainspring		531002	Differential wheel
224012	Center wheel & pinion with cannon pinion		848003	First reverser idler
225008	Cannon pinion		851002	Second reverser idler
231012	Third wheel & pinion		854002	Snap for reverser idler
241016	Fourth wheel & pinion		☆ 556005	Date finger
245006	Sweep second pinion		559003	Date cam
251018	Escape wheel & pinion		630003	Date cam jumper
261009	Minute wheel		631003	Date cam jumper spring
271012	Hour wheel		655003	Date cam jumper guard
281006	Setting wheel		☆ 801017	Date dial
282006	Clutch wheel		802006	Date driving wheel
283006	Winding pinion		808007	Date dial guard
285023	Ratchet wheel		809001	Date jumper guard
286003	Sliding crown wheel		810003	Date jumper
301012	Jewelled pallet fork & staff		817005	Intermediate date wheel
310030	Balance complete with stud		868004	Day finger
315014	Balance staff		☆ 870015	Day star with dial disk (English ↔ Japanese)
331007	Roller with jewel		873006	Day jumper
341010	Regulator		☆ 884018	Holding ring for dial
344002	Regulator adjusting device		☆ 884019	
	(for outside micro-adjusting device)		963002	Snap for day star with dial disk
344080	Regulator adjusting device		981001	Day-date corrector wheel rocker
345010	Stud holder		012121	Stud screw
354026	Winding stem		012284	Barrel & train-wheel bridge screw
361002	Second-setting lever spring		012284	Balance cock screw
363003	Sliding crown wheel spring		012285	Center wheel bridge screw
381007	Click		012285	Pallet cock screw
☆ 383012	Setting lever		012354	Setting lever spring screw
☆ 383013			012513	Ratchet wheel screw
☆ 383014			012672	Click screw
384009	Yoke (Clutch lever)		012673	Friction spring screw for sweep second pinion
387006	Minute wheel bridge with intermediate wheel for day correction		012677	Outside micro-adjusting screw
388006	Setting lever spring			(for outside micro-adjusting device)
390005	Setting lever axle		012679	Micro-adjustor screw
391006	Second-setting lever			(for outside micro-adjusting device)
395003	Micro-adjustor		012726	Casing clamp screw
395004	Micro-adjustor		012744	Framework screw for automatic device
	(for outside micro-adjusting device)		012753	Day jumper screw (Gilt)
396003	Friction spring for sweep second pinion		012754	Day jumper screw
399007	Casing clamp		012754	Date cam jumper guard screw
468001	Lower hole jewel with frame for pallet		012754	Date dial guard screw
014603	Diashock upper frame		012754	Date jumper guard screw
014604	Diashock lower frame		011398	Upper hole jewel for barrel
014605	Diashock hole jewel with frame		011715	Upper hole jewel for center wheel
011221	Diashock cap jewel		011146	Lower hole jewel for center wheel
014317	Diashock spring		011540	Upper hole jewel for 3rd wheel
015551	Diafix upper hole jewel with frame for 4th wheel		011540	Lower hole jewel for 3rd wheel
011221	Diafix upper cap jewel for 4th wheel		011541	Lower hole jewel for 4th wheel
014417	Diafix upper spring for 4th wheel		011546	Upper hole jewel for pallet
015161	Diafix upper hole jewel with frame for escape wheel			
011221	Diafix upper cap jewel for escape wheel			
014417	Diafix upper spring for escape wheel			

— continued on next page —

—continued on next page—

☆⇨ Please see remarks on the next page.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. 5206A 23J Catalog No. 52-06-1 Green page)



Calibre No. <b>5206A</b>		Jewels <b>25j</b>	Style Name
⇒ Basic Calibre 5206A 23J Catalog No. 52-06-1			
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
— continued —			
011151	Upper hole jewel for 1st reduction wheel	013026	Tube for day-date corrector wheel rocker (Tube for date jumper guard screw)
011151	Lower hole jewel for 1st reduction wheel	013027	Tube for bridge screw
011422	Upper hole jewel for differential wheel	013481	Second reduction wheel pin
011157	Lower hole jewel for differential wheel	013934	Micro-adjustor pin (for micro-adjustor)
013024	Tube for setting lever spring screw	013975	Eccentric dial pin
013025	Tube for casing clamp screw		

## Remarks :

### Setting lever

There are three types of setting levers. They are used according to the structure of cases and the dial diameter. Select a suitable one by the following procedures referring to the shapes indicated in Fig. 1.

In case of a one-piece water-resistant case, if an incorrect setting lever for dial diameter is used, the winding stem cannot be pulled out or the movement cannot be set in the case.

Attention must be paid to this point. (Refer to Fig. 2, Example of suitable setting lever)

☆383012.....Used for one-piece water-resistant case with round dial of diameter 28.50φmm.

☆383013...  
 ① Used for one-piece water-resistant case with round dial of diameter 26.50φmm.  
 ② Used for screw or snap back water-resistant case and non-water-resistant case.

☆383014.....Used for one-piece water-resistant case with round dial of diameter 27.50φmm.

When the case is a square type water-resistant case or parts number of the setting lever is unknown or when ordering setting levers other than the above, specify ① Cal. No. ② number of jewels ③ dial No. and ④ case No.

### Date finger

☆556005.....Two different shapes in the same part number (interchangeable).

### Date dial

☆801017.....Used when both the crown and the date frame are located at 3 o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② number of jewels ③ the crown position ④ the date frame position and ⑤ the dial No.

### Day star with dial disk

☆870015(English↔Japanese).....Used when both the crown and the day frame are located at 3 o'clock.

If the day star with dial disk is required in any other type, specify the number printed on the disk.

### Holding ring for dial

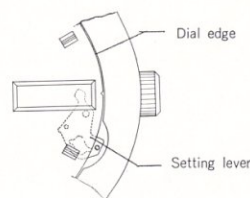
There are two types of holding ring for dial. These are identified according to the sectional shapes and the outside diameter (Refer to the diagram on the right).

If the parts number of the holding ring for dial is unknown or the sectional shape is different from the diagram on the right, specify ① Cal. No. ② number of jewels ③ dial No. and ④ case No.

[Fig. 1]



[Fig. 2]



(Example of suitable setting lever)  
Tail of the setting lever is located between the dial and the case.



[☆884018]

[☆884019]

