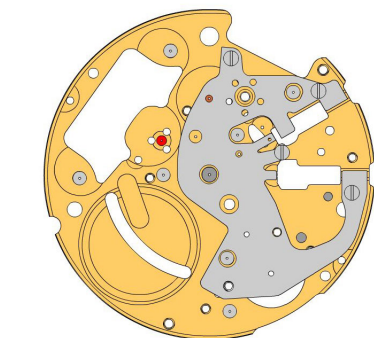
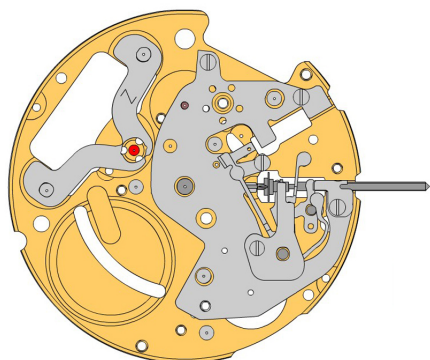
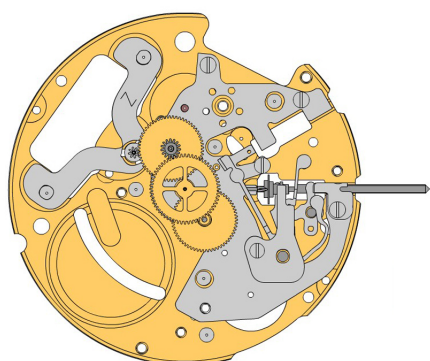




A

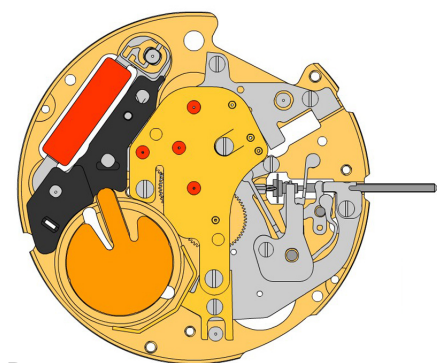


B

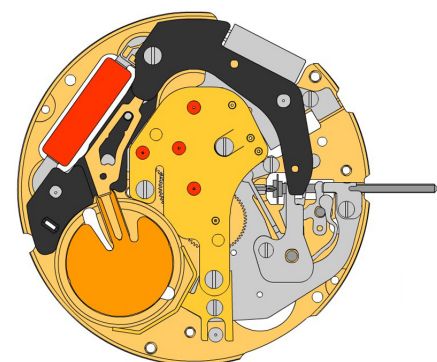


C

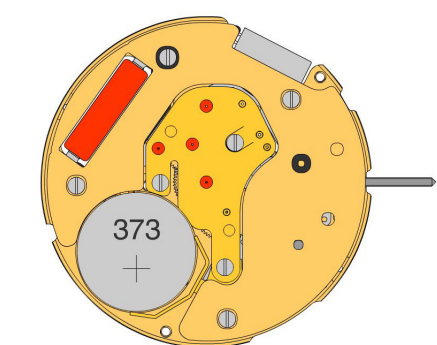
2000.628.G 1.		Main plate
2130.167.CO 2.		Setting mechanism cover Setting mechanism cover held by 3 screws 4000.321. Parts 2130.167.CO and 3004.188 must be exchanged together.
4000.321 3.		Screw
3017.057 4.		Setting lever
3015.074 5.		Yoke (3 positions) Tensioning the spring arm.
3001.042.FI 6.		Sliding pinion
3000.189.CO 7.		Setting stem
2020.166 8.		Yoke bridge Yoke bridge held by 1 screw 4000.328.
4000.328 9.		Screw
2130.199 10.		Stem maintaining plate Stem maintaining plate held by 1 screw 4000.312.
4000.312 11.		Screw
3622.042 12.		Stator Mark [Z] on stator.
3715.103.RK 13.		Rotor
3147.056.CO 14.		Intermediate wheel
3122.059.CO 15.		Third wheel
3136.160.CO 16.		Center second wheel (Aig.1)



D



E



F

2020.180.G
17.



Train wheel bridge
Train wheel bridge held by 3 screws 4000.279.

4000.279
18.



Screw

3601.117.G
19.



Battery clamp +
Bridle held by 1 screw 4000.244.

4000.244
20.



Screw

3621.060.RK
21.



Coil
Attention: Please hold the coil only on the grey coil core.

3603.074
22.



Bridle (-) insulator

3603.075
23.



Battery insulator

3601.116
24.



Bridle -
Place Bridle as shown on graphics.

3612.181
25.



Electronic module
Electronic module held by 1 screw 4000.318.

4000.318
26.



Screw

2130.168.G.M01.6003B
27.



Electronic module cover
Electronic module cover held by 3 screws 4000.102. Electronic measurements may be realised now.

4000.102
28.

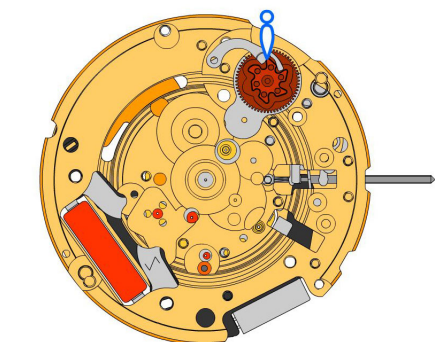


Screw

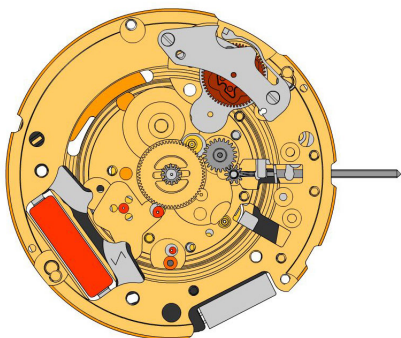
3600.031.HGF
29.



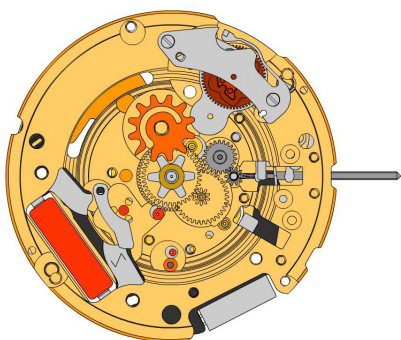
Battery 373



G



H

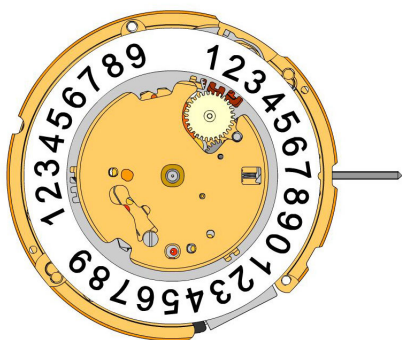


I

2000.628.G 30.		Main plate
3004.188 31.		Tens indicator driving wheel The short tooth of the tens indicator driving wheel must point to the center of the movement. Parts 2130.167.CO and 3004.188 must be exchanged together.
3500.060 32.		Tens jumper

2130.171 33.		Tens jumper maintaining plate Tens jumper maintaining plate held by 2 screws 4000.332. Tensioning the spring arm.
4000.332 34.		Screw
3004.182.FI 35.		Setting wheel
3004.183.FI 36.		Intermediate setting wheel
3305.305.CO 37.		Canon pinion with driver (Aig.1)

3007.073.CO 38.		Minute wheel
3301.271.CO 39.		Hour wheel (Aig.1)
3315.001 40.		Friction spring
3004.187 41.		Date indicator driving wheel
3500.061 42.		Date jumper



J

3504.217.AF.1.A
43. Units indicator (standard)
Nick of the indicator at 3 o'clock.



3147.057
44. Tens intermediate wheel



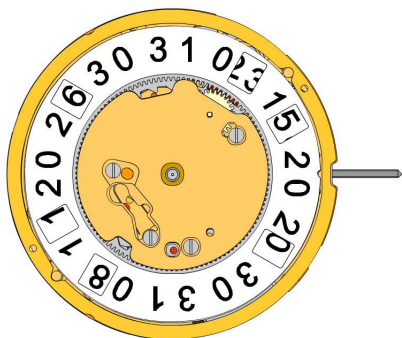
2130.169
45. Date indicator maintaining plate
Date indicator maintaining plate held by 1 screw 4000.312



4000.312
46. Screw



3905.070
47. Date jumper spring
Insert the date jumper spring in the provided opening.



K

3504.218.AF.1.A
48. Tens indicator (standard)
Nick of the indicator at 3 o'clock.



2130.170.G
49. Date mechanism maintaining plate
Date mechanism maintaining plate held by 3 screws 4000.312.



4000.312
50. Screw



3506.075.G
51. Dial support



8200
52. Moebius 8200



9014
53. Moebius 9014

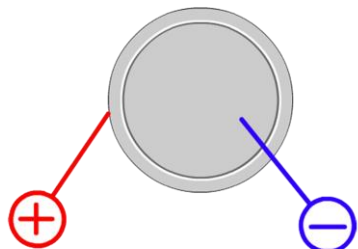


124
54. Jismaa 124

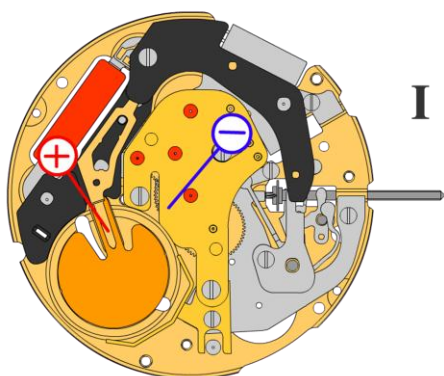


9020
55. Moebius 9020



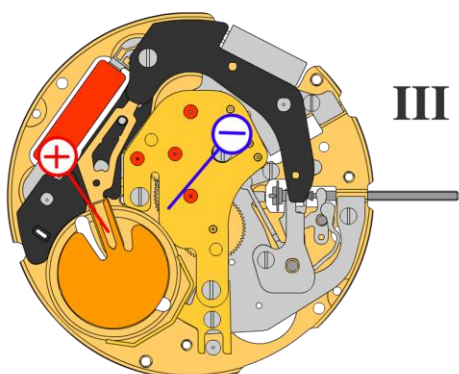


Battery	373
Voltage	1.55 V


I

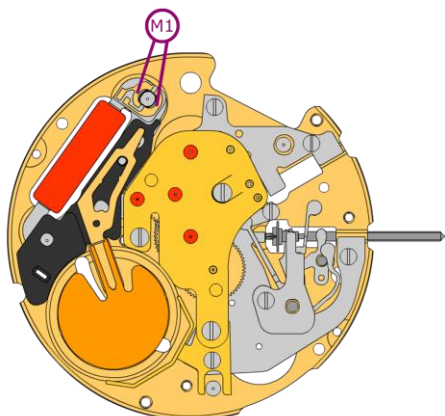
*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	0.96 μA
Maximal consumption	1.85 μA
Instantaneous rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.30 V

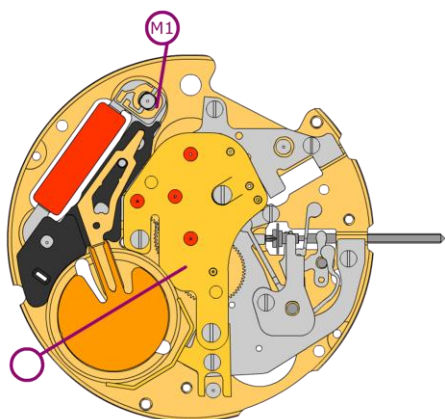

III

Setting stem in position III, 60 s measuring interval:

Typical consumption	0.10 μA
Maximal consumption	0.30 μA



Coil resistance M1

1.61 k Ω .. 1.81 k Ω


Coil isolation M1

 ∞ k Ω