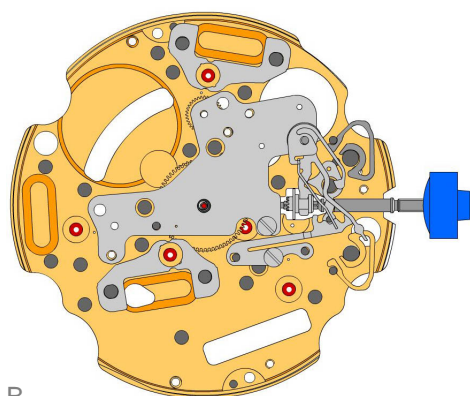
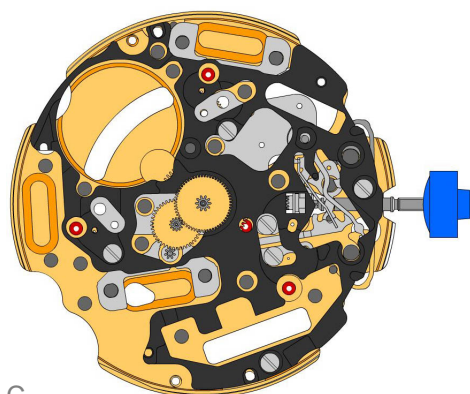





A




B





C


2000.574.G		Main plate
1.		
3305.282.CO		Cannon pinion with driver (Aig.2)
2.		
3301.243		Hour wheel (counter 12h)
3.		


2030.017.CO		Centre bridge Centre bridge held by 1 screw 4000.250. Parts 2030.017.CO, 3004.223 and 3500.059 must be exchanged together.
4.		


3001.055.FI		Sliding pinion
5.		


3000.177.CO		Setting stem
6.		


3017.049		Setting lever
7.		


3905.049		Setting lever jumper (3 positions) Setting lever jumper held by 1 screw 4000.250.
8.		


4000.250		Screw
9.		


3015.081		Yoke (3 positions) Parts 3015.081 and 3905.067 must be exchanged together.
10.		


3905.067		Yoke spring Tensioning the spring arm. Parts 3015.081 and 3905.067 must be exchanged together.
11.		

3406.030		Pusher jumper B Put the grey jumper between the two posts on the further side.
12.		


3406.038		Pusher jumper A Put the yellow jumper between the two posts on the closer side.
13.		


3622.039		Stator (6h, 9h, chrono)
14.		

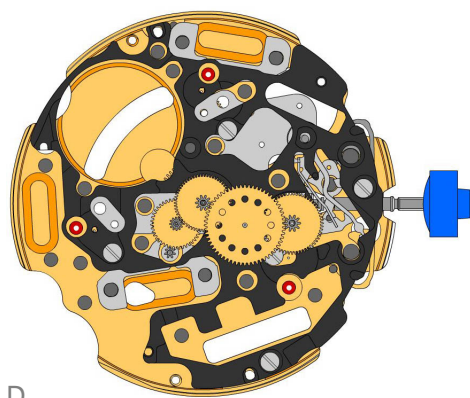
3603.079		Plastic bracket Plastic bracket held by 4 screws 4000.250.
15.		

4000.250		Screw
16.		

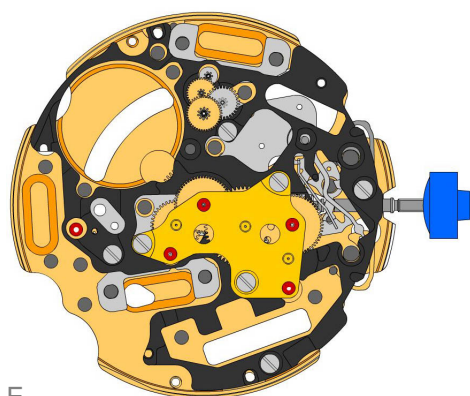
3715.094.RK		Rotor
17.		

3147.047.CO		Intermediate wheel (chrono)
18.		

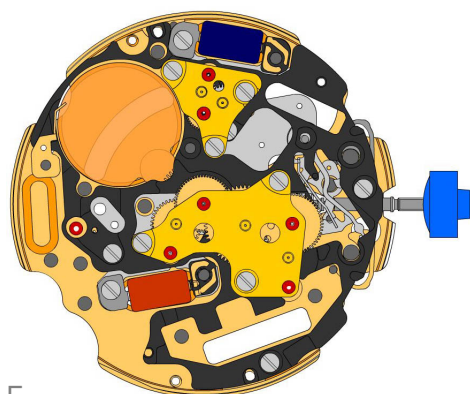
3136.156.CO		Second wheel (Aig.2)
19.		




D




E



F


3136.148.CO
20.  Chronograph wheel (Aig.2)

3122.056.CO
21.  Third wheel

2020.148.G
22.  Train wheel bridge
Train wheel bridge held by 3 screws 4000.250.


4000.250
23.  Screw

3715.095.RK
24.  Rotor


3147.048.CO
25.  Intermediate wheel (counter)


3007.055.CO
26.  Minute wheel (counter 12h)

3402.007.CO
27.  Minute counting wheel (12h)

2020.149.G
28.  Counter train wheel bridge
Counter train wheel bridge held by 3 screws 4000.250.

4000.250
29.  Screw

3621.055.RK
30.  Coil (counter 6h)
Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.

3621.079.RK
31.  Coil (center)
Attention: Please hold the coil only on the grey coil core.

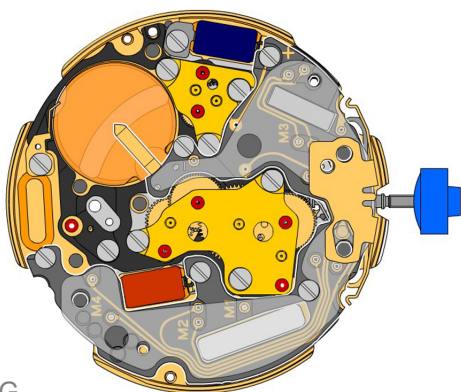
3503.071
32.  Tube

3601.118
33.  Contact strip
Contact strip held by 1 screw 4000.250.





4000.250
34.  Screw

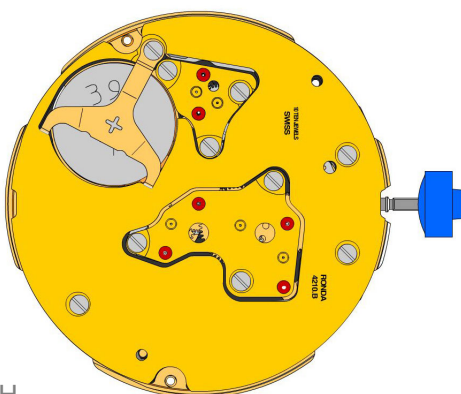
3603.034
35.  Battery insulator

3503.054
36.  Tube







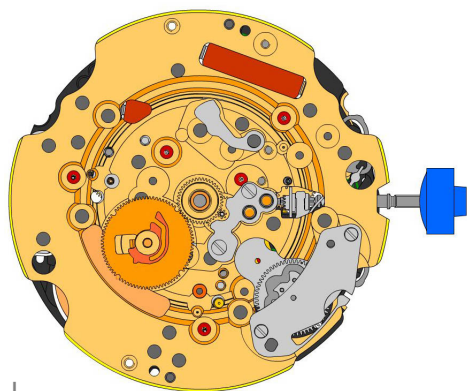
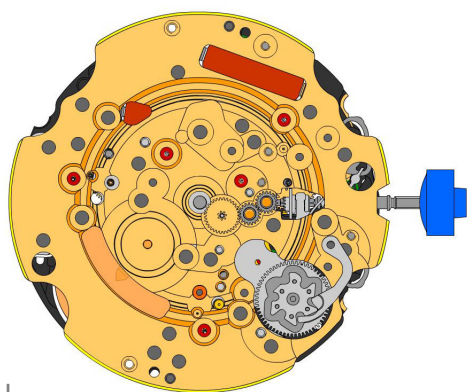
G














3612.146.4210 37.		Electronic module Electronic module held by 5 screws 4000.248. Electronic measurements may be realised now.
4000.248 38.		Screw
3603.069 39.		Circuit insulator
3601.107.G 40.		Pusher contact spring

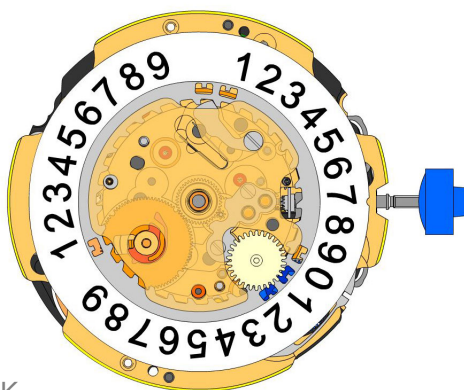


H

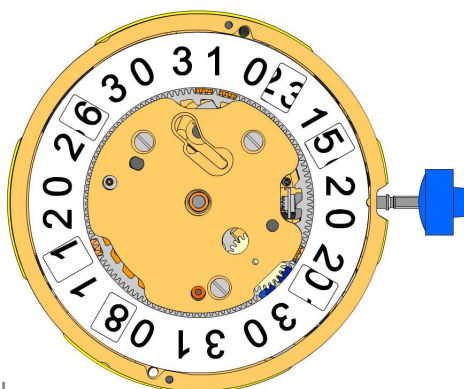
2130.139.G.M01.4210B 41.		Electronic module cover Electronic module cover held by 3 screws 4000.250.
3600.010.HGF 42.		Battery 395
3601.109.G 43.		Bridle + Bridle held by 1 screw 4000.250.
4000.250 44.		Screw



2000.574.G 45.		Main plate
3004.164 46.		Setting wheel
3007.054.CO 47.		Minute wheel
2130.143 48.		Minute train bridge Minute train bridge held by 2 screws 4000.305.
4000.305 49.		Screw
3004.223 50.		Tens indicator driving wheel Parts 2030.017.CO, 3004.223 and 3500.059 must be exchanged together. The short tooth of the tens indicator driving wheel must point to the center of the movement.
3500.059 51.		Tens jumper Parts 2030.017.CO, 3004.223 and 3500.059 must be exchanged together.
2130.142 52.		Tens jumper maintaining plate Tens jumper maintaining plate held by 2 screws 4000.306. Tensioning the spring arm.
4010.306 53.		Screw
3301.242 54.		Hour wheel (Aig.2)
3315.016 55.		Friction spring
3004.224.CO 56.		Date indicator driving wheel
3500.049 57.		Date jumper



K



L

3504.214.AF.1.A
58. Units indicator (standard)
Nick of the indicator at 3 o'clock.



3147.054
59. Tens intermediate wheel



2130.141
60. Date indicator maintaining plate
Date indicator maintaining plate held by 1 screw 4000.250.



3905.070
61. Date jumper spring
Insert the date jumper spring in the provided opening.



3504.216.AF.1.A
62. Tens indicator (standard)
Nick of the indicator at 3 o'clock.



2130.140.G
63. Date mechanism maintaining plate
Date mechanism maintaining plate held by 2 screws 4000.250.



4000.250
64. Screw



3506.072.G
65. Dial support



8200
66. Moebius 8200



9014
67. Moebius 9014

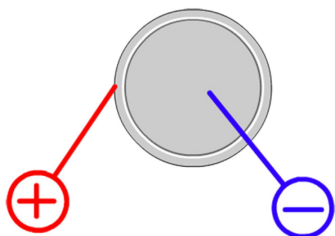


124
68. Jismaa 124

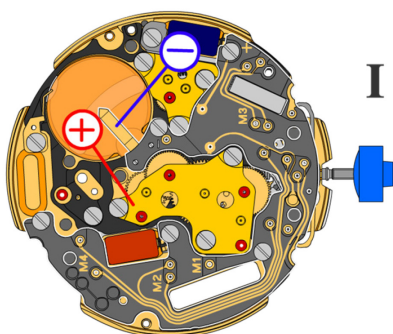


9020
69. Moebius 9020



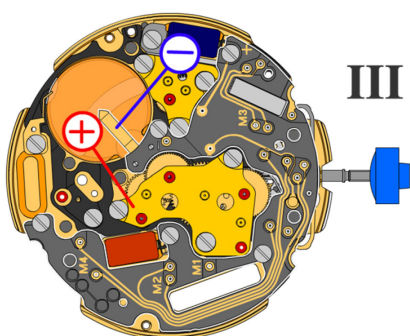


Battery	395
Voltage	1.55 V



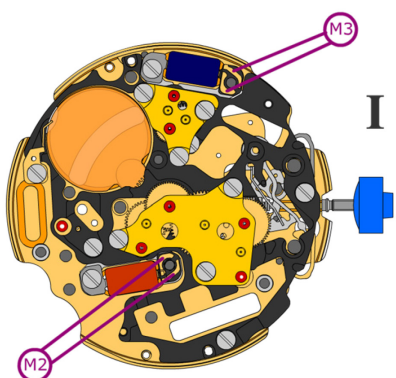
*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	1.32 μA
Maximal consumption	1.65 μA
Instantaneous rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.30 V



Setting stem in position III, 60 s measuring interval:

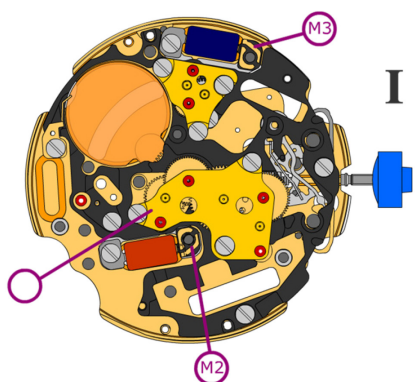
Typical consumption	0.10 μA
Maximal consumption	0.30 μA



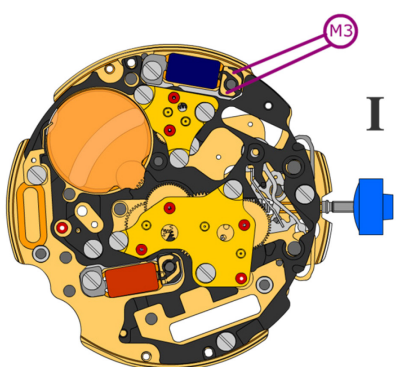
Coil resistance M2

2.20 k Ω .. 2.40 k Ω

Coil resistance M3

2.20 k Ω .. 2.40 k Ω


Coil isolation M2/M3

 ∞ k Ω

Signal generator (4.9 ms, 8 Hz):

Lower working voltage limit M3

1.30 V