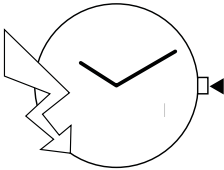
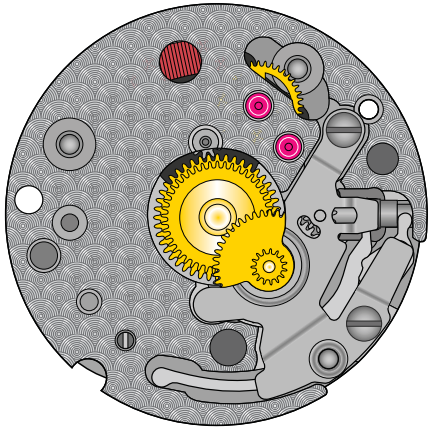
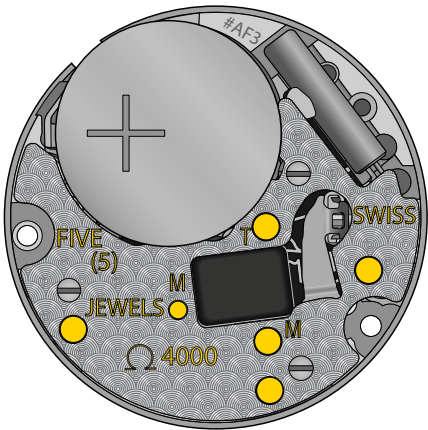
	Technical Guide		TG-19-C-050-E	A
	Prod. by: pelrom	Date: 02.07.2007		

# CALIBRE 4000

	Version A	Version B
<div>4 7/8'''</div> <div>Ø 11 mm</div>		
Height on movement	2.50 mm	
Height on battery	2.50 mm	
Jewels	5	
Version Rohs	no	yes



Omega personalised quartz movement, featuring circular graining, rhodium-plating and gilded engraving. Hour hand and minute hand. Rate adjustment by inhibition. Stepper motor, with three impulses per minute.



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### Major points

#### Information on the battery (ref. 9939)

1,55 V	«Low Drain»
Ø 5,80 mm,	H 1,60 mm
Renata	317
VartaChron	317
UCAR, Energizer, Ray-O-Vac	317
Maxell, Sony, Panasonic	SR516SW

#### Movement exchange is recommended

According to Working Instruction 31. Repair and movement exchange policy.

#### Mandatory tools :

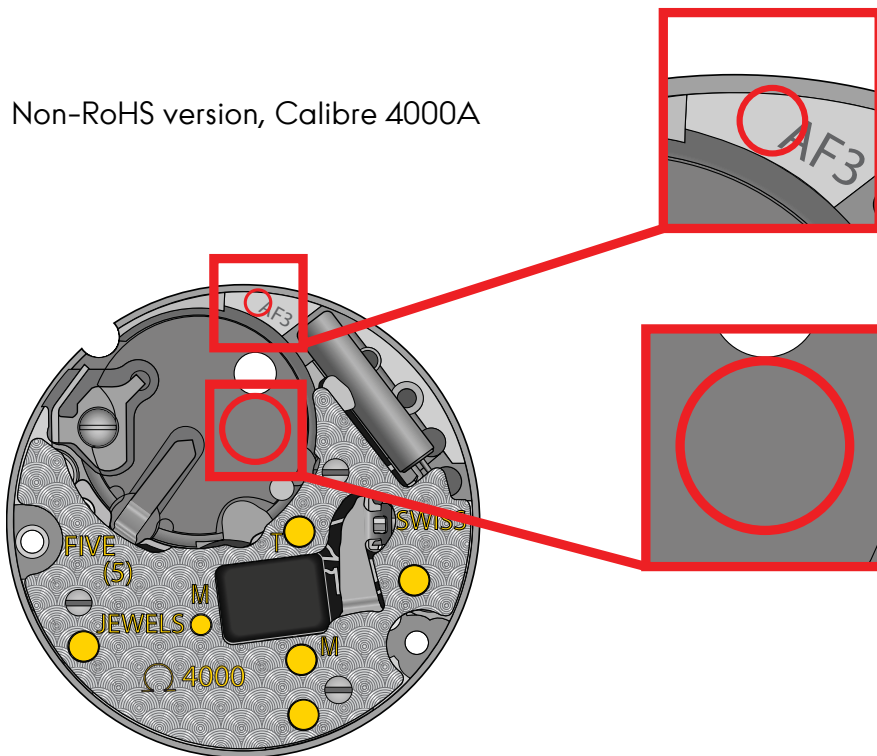
<b>Hand fitting</b>	<b>Ref.</b>
Movement holder for hand setting	507 0064
<b>Extracting the work stem</b>	
Support for extracting push piece	506 0024
Universal movement holder	502 110 4039
<b>Tweezers</b>	
Plastic tweezers	502 310 0051



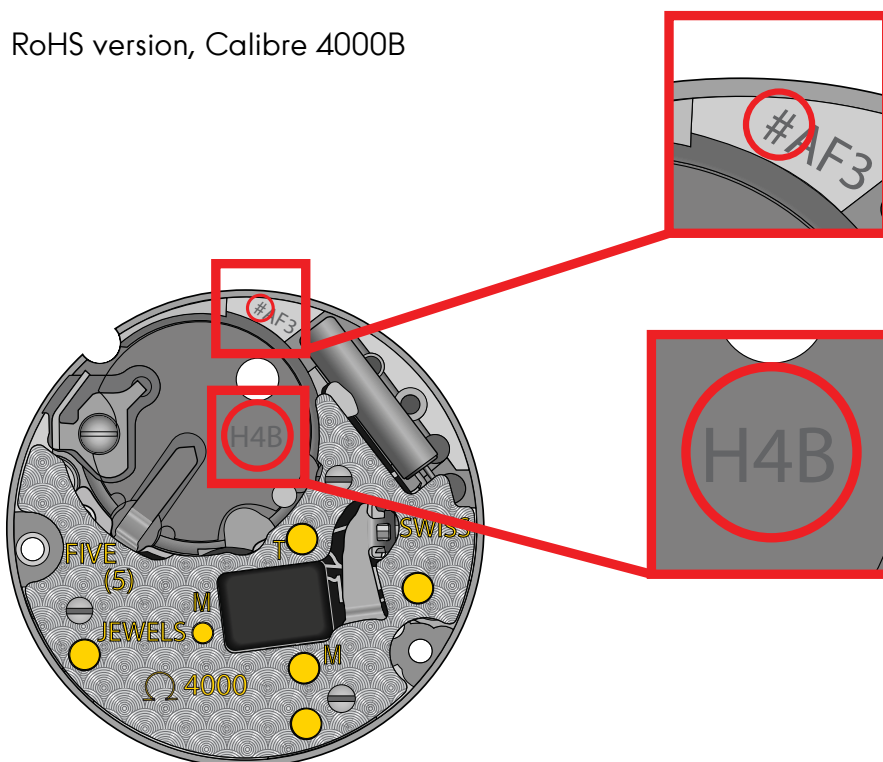
## Differences between version 4000A and 4000B

Differences between a non-RoHS version and a RoHS version

Non-RoHS version, Calibre 4000A



RoHS version, Calibre 4000B









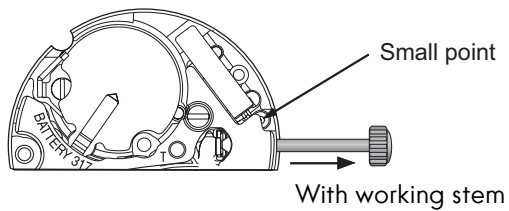
Hour wheel, assembled	Version	Reference
	4000A	7224000A2554
	4000B	
Battery	Version	Reference
	4000A	1449939
	4000B	
Battery isolator	Version	Reference
	4000A	7224000A4046
	4000B	
Battery bridle +	Version	Reference
	4000A	7224000A20761
	4000B	
Push-piece stem	Version	Reference
	4000A	7224000A954
Screw for battery bridle +	Version	Reference
	4000A	7224000A5166
	4000B	



Fig. 1.0



## 1.0 Extraction of working stem

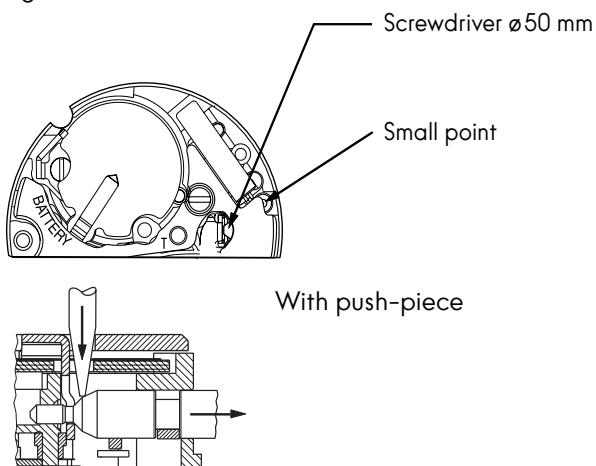
Removing the stem is easier with the support for extraction stem / push piece reference 506 0024.

The dial and hands can be in place when removing the stem with this support.

### Procedure:

1. Place the movement on top of the support ref. 506 0024, see drawing Fig 1.0.
2. Press down on shaft of setting lever with help of a small point.
3. Remove the working stem.

Fig. 1.1



## 1.1 Extraction of lateral push piece

### Procedure with specific support:

The advantage of using the specific support for removing the push piece is that the dial and hands can be let in place.

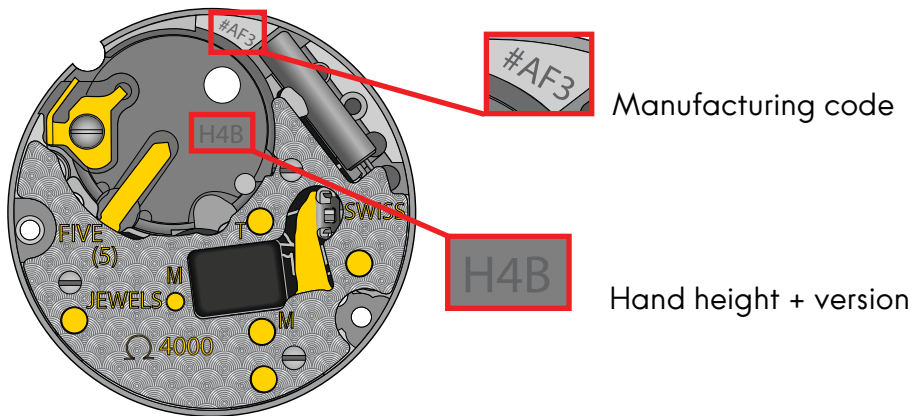
1. Place the movement on support ref. 506 0024.
2. By pressing down on the movement, the lateral push piece emerges partially and can be extracted using tweezers.

### Procedure without specific support:

1. Place the movement on top of a universal movement holder ref 502 110 4039, see drawing Fig 1.1.
2. By pressing on setting lever shaft and on the lateral push piece dome, the push piece stem emerges partially from the movement and can then be extracted using tweezers.

## 2.0 Information on height of hands

Fig. 2.0



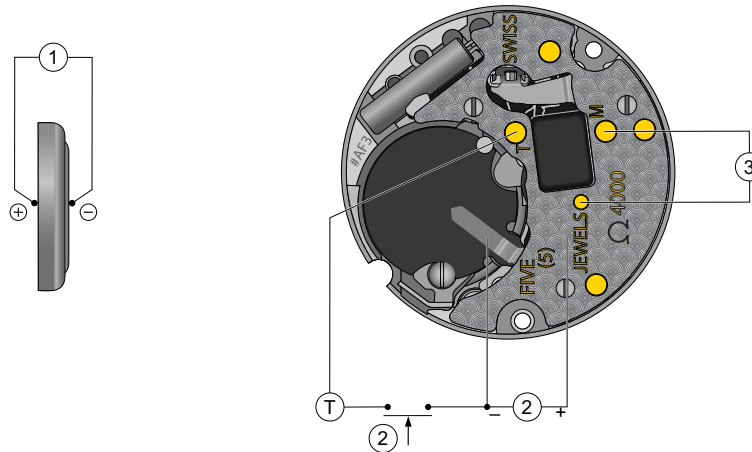
## 2.1 Runners for hand setting and hand setting force

Description	Movement holder for hand setting	No of runners for hand setting	Minimum force (N)	Maximum force (N)	Support (jewel)
Hour hand	507 0064	3	8	30	no
Minute hand		1	8	30	no



Fig. 3.0

### 3.0 Electrical tests



Pos.	Setting of apparatus	Measurement	Test	Remarks
1	2 V ( $R_i \geq 10 \text{ k}\Omega / \text{V}$ )	1.55 V	Battery voltage	Measured with battery
2	10 $\mu\text{A}$	$\leq 0.35 \mu\text{A}$	Movement consumption	Measured without battery, external supply, 1.55 V
	2 V	$\leq 1,30 \text{ V}$ Connect the (T) point with the lane $\ominus$ to accelerate the wheel train.	Lower limit for operating voltage.	Measured without battery, variable external supply, starting with 1.55V, continually reduce voltage until movement stops.
3	• 10 $\text{k}\Omega$ 1 mA	0.9 - 1.2 $\text{k}\Omega$ 165 - 225 $\mu\text{A}$	Coil continuity	U = 0.2 V
Ohmmeters with measuring voltage greater than 0.40V inappropriate; recommended voltage 0.20V. Ambient temperature 20°C.				

Rate adjustment by inhibition. The rate can only be measured using an instrument capable of measuring for sixty seconds or multiple times sixty seconds.  
The rate must be measured with ambient temperature between 20° C and 30° C.

