

Technical Guide

Made by: pelrom

TG-19-C-025-E

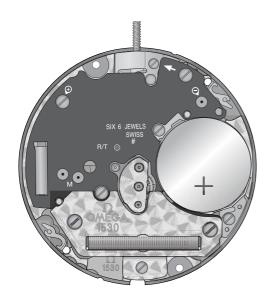
C

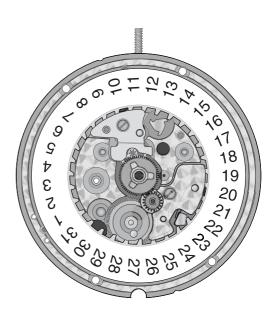
Modifications: see last page

CALIBRE 1530

Date: 24.10.2008

	Version A	Version B	Version C	Version D
10 1/2''' Ø 23,30 mm	1 2 3 ASS E.O.L COR			
Height on movement	1.95 mm			
Height on battery	2.15 mm			
Number of rubies	6			
RoHS model	No No Yes Yes			





Omega personalised quartz movement, featuring circular graining, rhodium-plating and gilded engraving.

Three-hand display - hours and minutes and seconds, date. Stepper servo-motor, sixty impulses per minute, inhibition, EOL

OMEGA SA WORLD SERVICE ORGANIZATION GT-19-C-025-E - C - 1530 / 1

	Page
Calibre 1530	1
General information for Calibre 1530 Technical modifications on version «B» Technical modifications on version «D» Information on the battery / Movement exchange is recommended / Tools	3-4 3 3 4
Differences between non Rohs 1530A, 1530B and Rohs 1530C, 1530D	5
Spare parts list for Calibre 1530	6
Specific information for Calibre 1530 Hand fitting height / Runners for hand setting and hand setting force Electrical tests	7-8 7 8
Modifications of Technical Guide for Calibre 1530	9

Seconds wheel			
Version 1530A	Version 1530B		
Former execution	New execution		
7221530227	7221530B30027*		
⊕	O		
	Improve the accuracy of the seconds hand jump. New version from date code: Ref. 7221530B3002701: 42/05 Ref. 7221530B300270: 13/05		

Wheel train bridge			
Version 1530A	Version 1530B		
Former execution	New execution		
7221538B1004807	7221538B1004807		
	A magnet to stabilise the seconds wheel has been added. New version from date code: 10/04		

The policy for local repair is:

We recommend a movement exchange (see Working Instruction no. 31).

In case of local repair, the exchange or replacement of spare parts must be made according to the movement version (see engraving on main plate). Example: On a movement calibre 1530B, the parts to exchange or replace are those mentioned under version 1530B.

Technical modifications on version «B»

Calibre 1530A + 1530B

Application:

When repairing a version A or B, the new components must be used systematically.

Goal of the technical modifications:

Improve the accuracy of the seconds hand jump in relation to the dial markers.





Ref. 722143030012 Ref. 7221530B30027* Old seconds wheel (grey) and intermediate wheel (yellow)

Version D



Kit Ref. 7221530D9999* New seconds wheel (yellow) and intermediate wheel (grey).

Reduction of the play of the wheel engagement to improve seconds hand jump.

New version from date code: 42/07

Improvement of the seconds jumps on calibre 1530D

In order to better meet our customers requirements, the jump of the seconds hand on calibre 1530D has been further improved.

Technical modifications on version «D»

Calibre 1530D

Application:

When repairing a version D, the new components must be used systematically.

When ordering one of the two components individually, an automated order of KIT ref. 7221530D9999* is issued. It comprises:

Seconds wheel ref. 7221530D30027*
Intermediate wheel ref. 7221530D30012

Goal of the technical modification:

Further improve the accuracy of the seconds hand jump in relation to the dial markers, including a reduction of the wheel engagement play.

Interchangeability

New and old wheel executions must not be mixed; there is a serious risk of blocking.

Calibre version 1530C was produced with old and new wheel executions. We therefore suggest to systematically using new wheels from the KIT ref. 7221530D9999*.

Major points

Information on the battery (ref. 1449936)

1,55 V	«Low Drain»
Ø 9,50 mm,	H 1,60 mm
Renata	373
Vartachron	V373
UCAR, Energizer, Ray-O-Vac	373
Maxell, Panasonic, Sony	SR916SW

Mandatory tools:

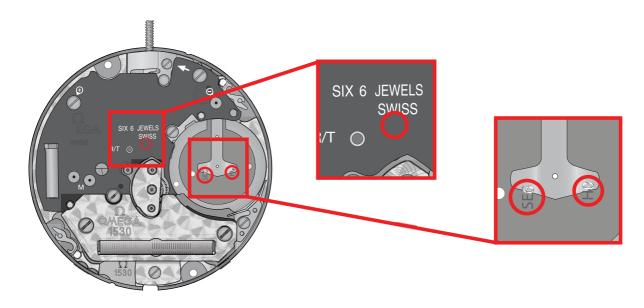
Hand fitting Ref.
Movement holder for hand setting 507 0023

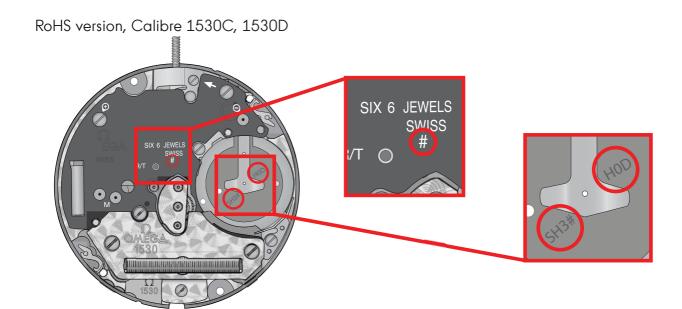
Tweezers

Plastic tweezers 502 310 0051

Differences between a non-RoHS version and a RoHS version

Non-RoHS version, Calibre 1530A, 1530B

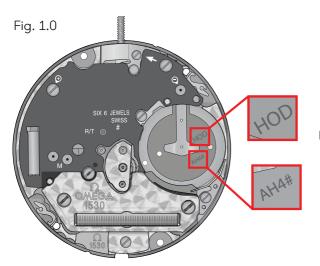




Hour wheel	Version	Référence	
	1530A		
	1530B	7001 400010 4/*	
	1530C	722143031046*	
	1530D		
Battery	Version	Reference	
	1530A		
	1530B		
+	1530C	1449936	
	1530D		
Battery insulator	Version	Reference	
Barrery misorator	1530A	Reference	
	1530B		
	1530C	72214302065100	
Bridle insulator	1530D Version	Reference	
DIIGIE IIISUIGIOI		Reference	
	1530A		
	1530B	72214302065118	
	1530C		
	1530D		
Ridle	Version	Reference	
	1530A		
	1530B	72214209035	
	1530C	72214209000	
	1530D		
Hand setting stem Ø 0.90 mm / L 15.00 mm	Version	Reference	
	1530A		
	1530B		
	1530C	72214305102021	
	1530D		
Hand setting half-stem movement side, beak	Version	Reference	
	1530A		
	1530B		
	1530C	72214305102126	
	1530D		
Ridle screw	Version	Reference	
	1530A		
	1530B	-	
T	1530C	72200003987	
	1530D	-	
Kit second wheel + intermediate wheel	Version	Reference	
Townson Townson	1530A	-	
Server Server	1530B	_	
November 30000000			
30.012 30.027*	1530C	70045000000	
Kit 7221530D9999*	1530D	7221530D9999*	

OMEGA SA

1.0 Information on height of hands



Hand height (H0) and version (D)

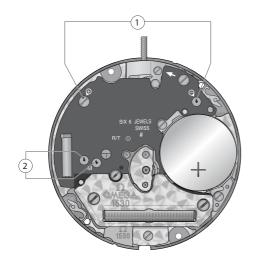
Manufacturing code

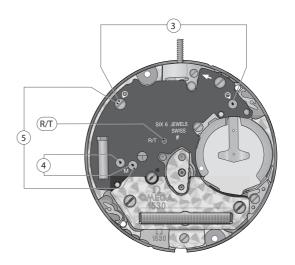
1.1 Runners for hand setting and hand setting force

Description	Movement holder for hand setting	No of runners for hand setting	Minimum force (N)	Maximum force (N)	Support (jewel)
Hours hand		4	10	55	no
Minutes hand	507 0023	2	10	55	no
Seconds hand		1	10	30	yes

Fig. 2.0

2.0 Electrical tests





Pos.	Setting of apparatus	Measurement	Test	Remarks
1	2 V (Ri \geq 10 k Ω / V)	1,55 V	Battery voltage	Measured with battery
2	$\begin{array}{c} 1 \text{V} \\ \text{(Ri } \geq 10 \text{k}\Omega / \text{V)} \end{array}$	For Witschi Q 6000: the motor LED lights up at each impulse.	Impulses per minute at the integrated circuit output 1 per second.	Measured with checked battery.
		1,20 µA	Movement consumption	Measured without battery, external supply, 1.55 V
	10 μΑ	Jump of four steps every four seconds until supply voltage < 1,30 V	EOL. Consumption higher than normal.	Measurement without battery, with supply voltage < 1.40 V, EOL function after ~ 2 minutes.
3		0,5 μΑ	Operation of the time setting stem switch in position 3	Measured without battery, external supply, 1.55 V.
	2 V	≤ 1,30 V Bring the R/D point and track ©. Control of motor with 8 steps/ sec at 1.55 V and 32 steps/sec under voltage ≤ 1,30 V (EOL).	Lower limit for operating voltage.	Measured without battery, variable external supply, starting with 1.55V, continually reduce voltage until movement stops.
4	• 10 kΩ	1,3 - 1,8 kΩ	Coil resistance	Measured without battery.
5	200 µA	110 - 155 μΑ	Coil insulation	Measurea williour barrery.

 $[\]bullet$ Ohmmeters with measuring voltage greater than 0.40V inappropriate; recommended voltage 0.20V. Ambient temperature 20°C.

Adjustment of the operation by inhibition. The operation can only be measured with a device used to measure intervals of 60 seconds or multiples of 60 seconds. The rate must be measured with ambient temperature between 20°C and 30°C .

Modifications of Technical Guide for Calibre 1530

Technical Guide versions				
Date of first edition:	07.05.2007	Version A		pelrom
Date of second edition:	22.01.2008	Version B	Made by:	
Date of last edition:	24.10.2008	Version C		rendav

Modifications of Technical Guide version B		
Old (version A) New (version B)		
	Additional Kit second wheel + intermediate wheel ref. 7221530D9999*.	

Modifications of Technical Guide version C		
Old (version B) New (version)		
	All the information's that are mentioned in red have been modified or updated.	

OMEGA SA WORLD SERVICE ORGANIZATION GT-19-C-025-E - C - 1530 /9