This drawing is provisional and subject to our reconfirmation and/or revision without notice.

DH11~DH12=25939±30

Coordinates

記号	X	Y
GM	0	0
DH11	9359	-9359
DH12	-12271	4958

Section PB1,2

1900
700
'ON' stroke
13820 (from center)
13620 (from center)

Section A-A

4300
950
150

-2880
-0
(6H)
DH12
φ27600+30
φ28200+30
PB1
DC1 (chrono second hand)
7250
20030
8350
11680
455
30°
30°
2900
3625
ST
S0.9
(3H)
Hole for stem removal
GM2 (24hour hand)
6200
φ6760
-250
BT
1100
PB2
DC8 (chrono minute hand)
DH11
5500
-120
-250
3625
(9H)
(12H)
6279
6279
26000±30
Back Case
1577
1593
13912
A
44.02°
-100
-2880

150min.
650max.
2880
4300
1420
1800 (~1750)
2650 (~2600)
1350 (~1300)
φ25 15 9 ±4
DC8 DC1
400(~350) 450(~400)
taper (0° 45')
taper (1° 30')
φ170±4
φ700 +35 -15
φ1200 +32 +18
φ25170 (Date dia)
GM2
2470
ST

	Mark	Date	Description Approved
5			
4			
3			
2			
1			

Alterations

Material	
Heat Treatment	
Hardness	
Plating	
Quantity	
Unit	1/1000mm
Scale	7:1
Date	
Drawn	
Checked	N.Suzuki
Approved	
General Tolerances	
Dimensions	
Angles	

Name: Frame for Case

Cal.NO.: JS06

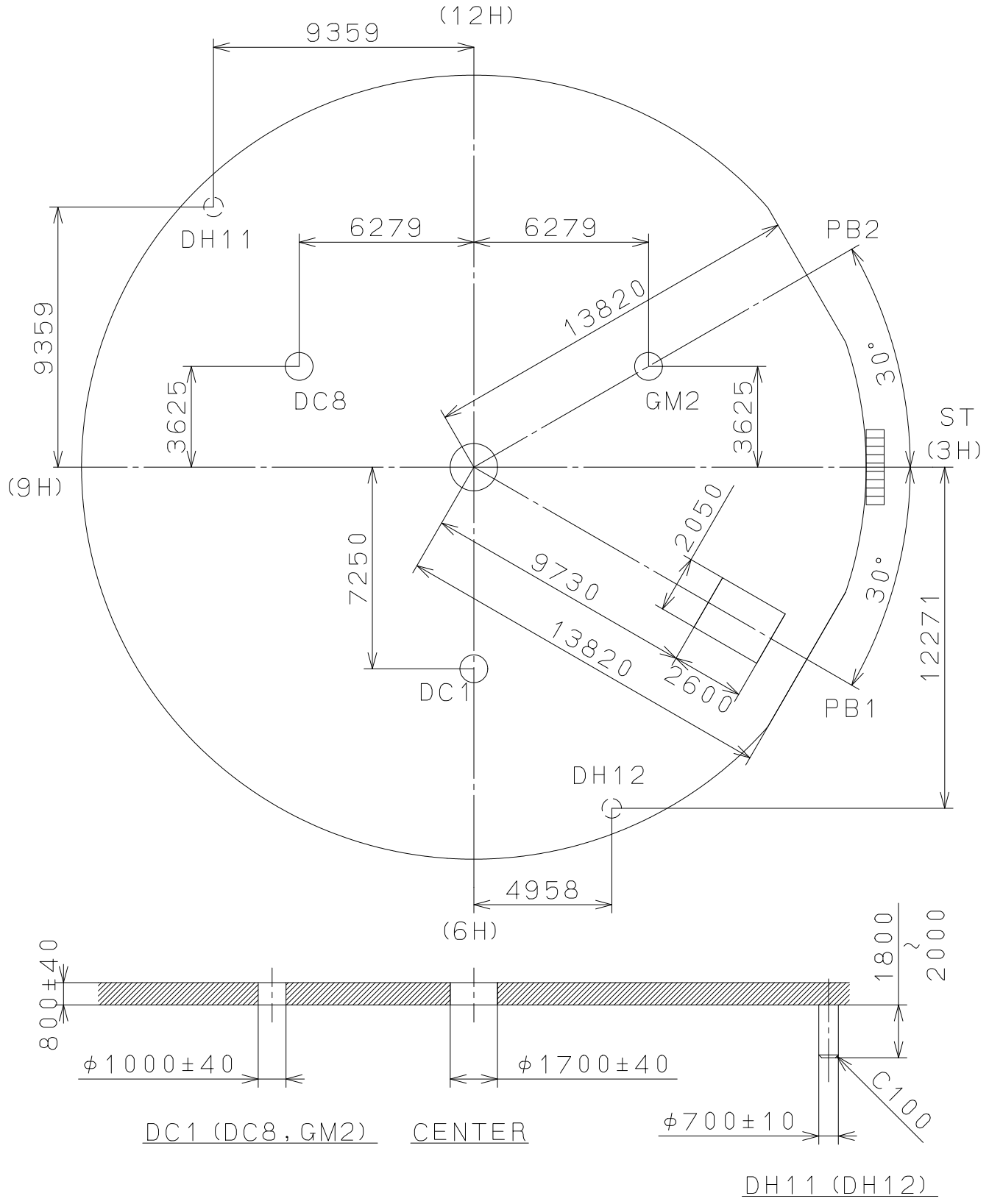
Parts No.:

Drawing No.:JS06C001

MIYOTA

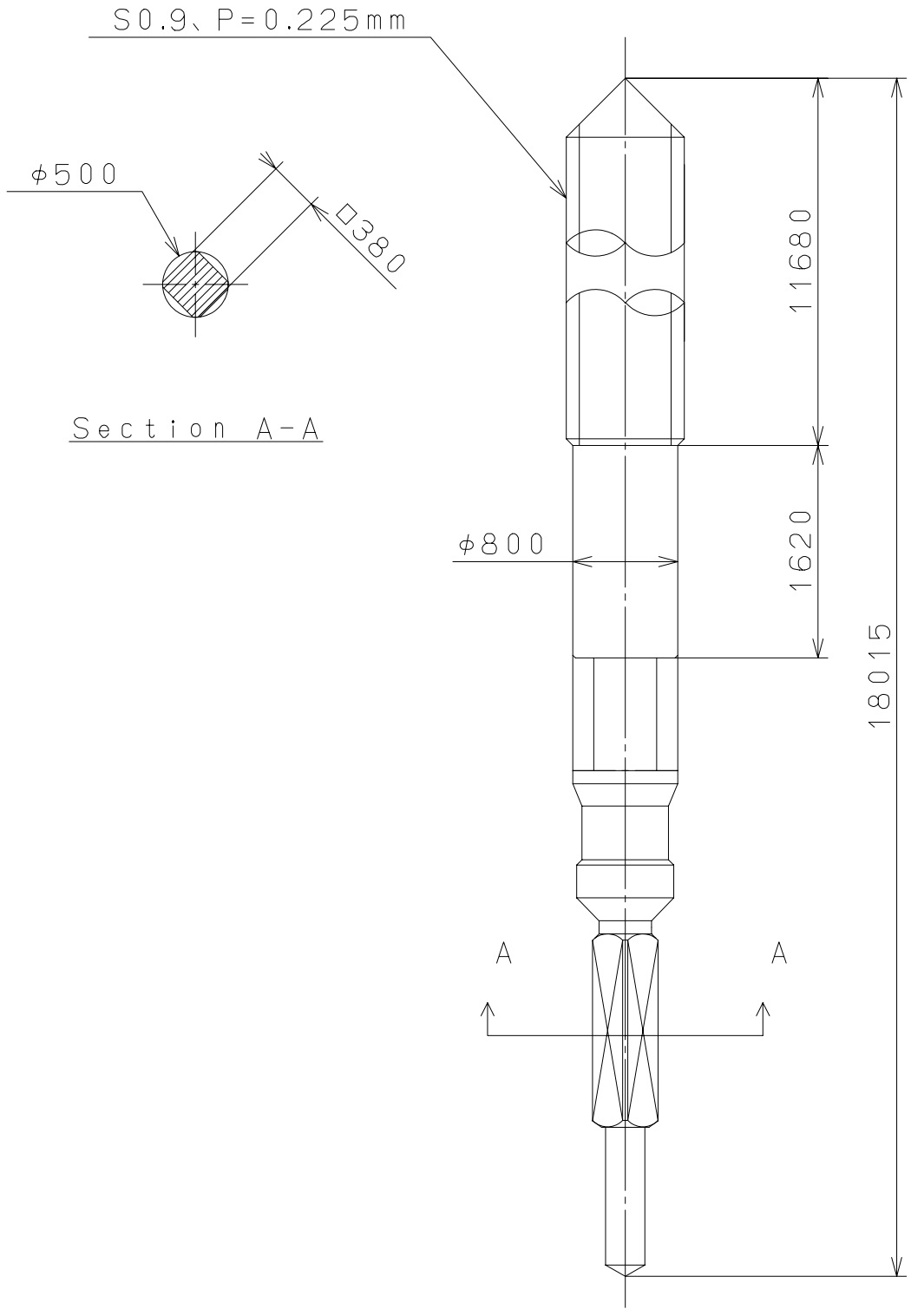
CITIZEN WATCH CO.,LTD. TOKYO,JAPAN

This drawing is provisional and subject to our reconfirmation and/or revision without notice.
2010/02/01 (10:15:20)



⑤			Quantity		Cal.NO.: JS06-00C
④			Unit	1/1000mm	
③			Scale	5 : 1	Parts No.:
②			Date		
①			Drawn		
Mark	Date	Description Appro.	Checked	N.Suzuki	Name:
Alterations			Approved		Indications for Dial
Material					Drawing No.: JS06D000
Heat Treatment			General Tolerances		MIYOTA
Hardness			Dimensions		CITIZEN WATCH CO.,LTD. TOKYO,JAPAN
Plating			Angles		

2006/12/25 (07:50:10)
This drawing is provisional and subject to our reconfirmation and/or revision without notice.



⑤			Quantity		Cal.NO.:
④			Unit	1／1000mm	
③			Scale	20／1	Parts No.:
②			Date		065-505
①			Drawn		
Mark	Date	Description Appro.	Checked	T.Hiruta	Name:
Alterations			Approved		SETTING STEM
Material					Drawing No.:5050S000
Heat Treatment			General Tolerances		MIYOTA
Hardness			Dimensions		
Plating			Angles		CITIZEN WATCH CO.,LTD. TOKYO,JAPAN