

# Cal. 9015



#### AUTOMATIC & MANUAL WINDING MOVEMENT WITH DATE

## Basic specification -

Ligne	11-1/2"'
Overall diameter	Ф26.0mm
Case fitting diameter	Ф25.6mm
Total height	3.90mm
Vibration frequency	28800 vibrations per hour
Jewels	24 Jewels

## **Function**

Automatic & manual winding

Display by means of hands: hour, minute, second.

Date calendar

Stop second device

Shock-absorber for balance staff

#### Technical characteristics -

#### Balanceable weight of hands

Second hand Max. 0.60µN ⋅m Minute hand Max. 1.25µN ⋅m Hour hand Max. 1.50µN ⋅m

Hands fitting force

Second hand Max. 30N Minute hand Max. 50N Hour hand Max. 50N

Lift angle 51°

Casing Non-corresponding to "Divers' watches" defined by ISO6425

#### Time performance -

Accuracy	-10∼30 seconds/day
Posture difference	Under 40 seconds/ day
Running time	More than 42 hours

XAccuracy of the mechanical watch is different from the daily rate of the quartz watch and the accuracy will change maximum of several ten seconds during rewinding the spring, then the accuracy of the half winding condition will be different from that of full winding condition.

# <Time performance measurement condition>

## Accuracy

Measure within lapse of 10 ~ 60 minutes from full winding.

#### Posture difference

Measure accuracy in 4 different postures shown on the right picture within lapse of 10  $\sim$  60 minutes from full winding.

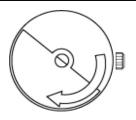
\*Direction of 4 postures ①Date Dial side Up ②6 o'clock side up ③9 o'clock side up ④3 o'clock side up

#### Running time

Measure the running time from full winding.

\*\*The mainspring becomes fully winded by rotating the ratchet wheel 7.5 times (turning the crown 40 times).

Winding direction: Clockwise (seeing from case back side)



# Operating method

Winding the mainspring, adjusting the hand, date is done by the below procedure.

# (1) Winding the mainspring

Automatic winding watch can be also manual-winded by turning the crown in "A" position.

Wind 15 ~ 20 times clockwise until second hand starts to move naturally.

# (2) Adjusting date

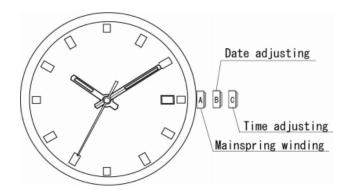
Adjust the date by rotating the crown in "B" position.

\* If the date is adjusted between the hours of around 8:30 PM and 2:00 AM the date may not change on the following day.

### (3) Adjusting time

Rotate the crown in "C" position and adjust the standard time.

Then check if it is morning or afternoon and adjust correctly.



# Separated parts

Plastic movement holder	500-002 x 1
Winding stem	065-A05 x 1
Screw for dial fixing	929-808 x 2
Spacer	212-A47 x 1

These specifications might be changed without prior notice.