# InIYOTA <br> Cal. 8205/15/1A 

AUTOMATIC \& MANUAL WINDING MOVEMENT

## Basic specification

| Calibre | 8205 | 8215 | 821 A |
| :--- | :---: | :---: | :---: |
| Ligne | $11-1 / 2^{\prime \prime \prime}$ |  |  |
| Overall diameter | $\Phi 26.0 \mathrm{~mm}$ |  |  |
| Case fitting diameter | $\Phi 25.6 \mathrm{~mm}$ |  |  |
| Total height | y | 5.67 mm |  |
| Date | O | O | O |
| Day | O | $\mathrm{N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ |
| Vibration frequency | 21600 vibrations per hour |  |  |
| Jewels | 21 Jewels |  |  |

## Function

Automatic \& manual winding
Display by means of hands: hour, minute, second.
Date calendar
Day calendar (8205)
Shock-absorber for balance staff

## Technical characteristics

Hands fitting force

Second hand
Minute hand
Hour hand
Lift angle
Casing

Max. 30N
Max. 50N
Max. 50N
$49^{\circ}$
Non-corresponding to "Divers' watches" defined by ISO6425

Time performance

| Accuracy | $-20 \sim+40$ seconds/day |
| :--- | :---: |
| Posture difference | Under 50 seconds/day |
| Running time | More than 40 hours |

※Accuracy of the mechanical watch is different from the daily rate of the quartz watch and the accuracy will change maximum of several ten seconds during rewinding the spring, then the accuracy of the half winding condition will be different from that of full winding condition.

## <Time performance measurement condition>

## Accuracy

Measure within lapse of $10 \sim 60$ minutes from full winding.

## Posture difference

Measure accuracy in 4 different postures shown on the right picture within lapse of $10 \sim 60$ minutes from full winding.
 ※Direction of 4 postures (1)Date Dial side Up (2)6 o'clock side up (3) 9 o'clock side up (4)3 o'clock side up

## Running time

Measure the running time from full winding.
※The mainspring becomes fully winded by rotating the ratchet wheel 7.5 times (turning the crown 40 times).

## Automatic winding structure

Winding direction : Counter-clockwise (seeing from case back side)


## Operating method

Winding the mainspring, adjusting the hand, day/date is done by the below procedure.

## (1) Winding the mainspring

Automatic winding watch can also be hand winded by turning the crown in "A" position.
Wind $15 \sim 20$ times clockwise until second hand starts to move naturally.

## (2)Setting the Date

1. Pull the crown to " B " position.
2. Turn the crown counter-clockwise to set the date.
3. After the date has been set, push the crown back to the normal position.
(3) Setting the Day(8205)
4. Pull the crown to "B" position.
5. Turn the crown clockwise to set the day.
6. After the date has been set, push the crown back to the normal position.

## (4)Setting the Time

1. Pull the crown to "C" position.
2. Turn the crown to set the hour and minute hands.


## Separated parts

| Winding stem | $065-212 \times 1$ |
| :---: | :--- |
| Screw for dial fixing | $929-610 \times 2$ |
| Movement holder | $500-710 \times 1$ |

These specifications might be changed without prior notice.

