## mIYOTR

## Cal. 6T33

## MANUAL WINDING SKELETON MOVEMENT



## Basic specification

| Ligne | $8-3 / 4 ' "$ |
| :--- | :---: |
| Overall diameter | $\Phi 19.8 \mathrm{~mm}$ |
| Case fitting diameter | $\Phi 19.4 \mathrm{~mm}$ |
| Total height | 4.24 mm |
| Vibration frequency | 28800 vibrations per hour |
| Jewels | 17 Jewels |

## Function

Manual winding
Display by means of hands: hour, minute, second
Shock-absorber for balance staff

## Technical characteristics

Hands fitting force
Second hand
Minute hand Hour hand

Lift angle
Casing

Max. 30N
Max. 50N
Max. 50N
$50^{\circ}$
Non-corresponding to "Divers' watches" defined by ISO6425

Time performance

| Accuracy | $-20 \sim+40$ seconds/day |
| :--- | :---: |
| Posture difference | Under 50 seconds/ day |
| Running time | More than 40 hours |

※Accuracy of the mechanical watch is different from the daily rate of the quartz watch and the accuracy will change maximum of several ten seconds during rewinding the spring, then the accuracy of the half winding condition will be different from that of full winding condition.

## <Time performance measurement condition>

Accuracy
Measure within lapse of $10 \sim 60$ minutes from full winding.

## Posture difference

Measure accuracy in 4 different postures shown on the right picture within lapse of $10 \sim 60$ minutes from full winding.
 ※Direction of 4 postures (1)Date Dial side Up (2)6 o'clock side up (3)9 o'clock side up (43 o'clock side up

## Running time

Measure the running time from full winding.
※The mainspring becomes fully winded by rotating the ratchet wheel 6.5 times (turning the crown 25 times).

Operating method
(1) Winding the mainspring

Wind several times clockwise until second hand starts to move naturally.
※When the mainspring is full-winded, stop turning the crown. If not stop, it can be a cause of trouble.

## (2)Setting the Time

1. Pull the crown to "B" position.
2. Turn the crown to set the hour and minute hands.


Separated parts

| Winding stem | $065-117 \times 1$ |
| :---: | :---: |
| Casing Clamp | $082-070 \times 2$ |
| Screw for Clamp | $923-140 \times 2$ |
| Screw for Dial | $928-150 \times 2$ |

These specifications might be changed without prior notice.

