

ϕ 29.5 mm H 3.99 mm

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Date: 25/Jun./'13

S.EPSON Products

Date: 27/Dec./'12 Rev.: 00

MOVEMENT SPECIFICATIONS

CAL. VX7RE

Analog Quartz 12 3/4" Movement / 3 hands (H/M/S) and 2 eyes with Date / 24 Hour indicators

1. MOVEMENT DIMENSIONS

Outside diameter ϕ 29.50mm × 26.00mm(3-9H) × 29.36mm(12-6H) Casing diameter ϕ 28.60mm × 25.60mm(3-9H) × 28.60mm(12-6H)

Total height 3.99mm (including battery)

2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy ±20 seconds per month (on wrist)

Operating temperature range -5° C to $+50^{\circ}$ C Regulation device Nil (Pre-adjusted)

3. INDICATOR / FUNCTIONS

3 Hands Hour / Minute / Second 2 Small hands Date(6H) / 24 Hour(9H)

Reset switch

Setting mechanism Crown at normal position : Free

Crown pulled out 1st click : Instant date change Crown pulled out 2nd click : Time setting / Reset

4. FEATURES

Jewels 0 Jewels

Anti-magnetism Over 1600A/m (Direct current magnetic field) Maximum unbalance of hands Second hand : $0.1\,\mu\,\text{N}\cdot\text{m}$ Minute hand : $0.9\,\mu\,\text{N}\cdot\text{m}$

Hour hand $0.9 \mu \text{ N} \cdot \text{m}$

5. BATTERY

Type / Size Silver oxide battery / ϕ 9.5mm × t 2.7mm

Recommended battery SR927SW (Maxell, Panasonic, Sony, Seizaiken)

Nominal voltage 1.55 V

Battery life Approx. 3 years Driving current consumption Approx. $2.1 \mu A$

Operation stopping voltage 1.1 V

6. SEPARATED PARTS (Parts code)

Hand setting stem 0351578
Battery SR927SW

7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99,

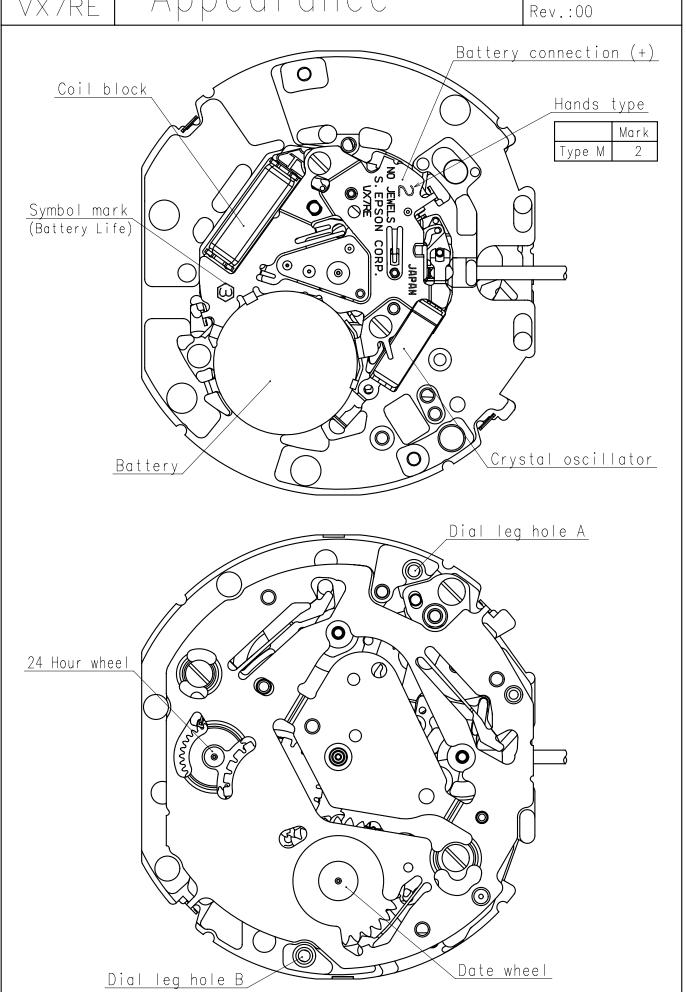
Greiner quartz timer-C, Witschi Q-tester 4000

Duration of measurement 10 seconds

All specifications are subject to change without notice.

Appearance

Date:27/Dec./'12



Cal. Date:27/Dec./'12 Casing VX7RE Rev.:00 Ø2880 ±5 Туре М (2) Center post VX7RE** Maximum height from dial support ★1:First pullout stroke 214 H1 ★2:Second pullout stroke Total height including movement 613 Н2 Total height from dial support 63 Н3 3Н 3306(Type-1) 1300 2560±3 2600 6Н 12H 248.4 4.49.4 4.60 7.49.4 \$2950±3 \$2860±3 595 300 Battery

Unit : 1 = 1/100 mm

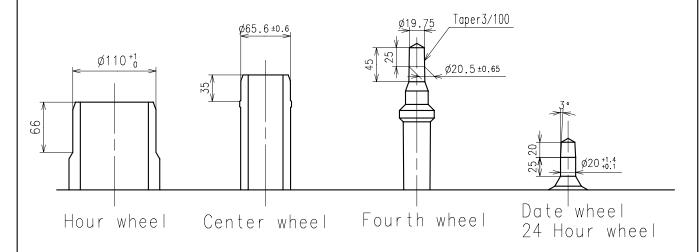
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Hand fitting

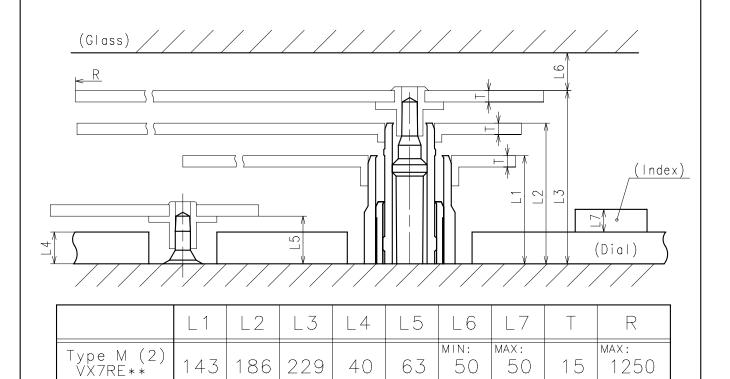
Date:27/Dec./'12

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- · Hour hand unbalance $\leq 0.9\mu \text{ N} \cdot \text{m} (90\mu \text{ g} \cdot \text{m})$
- · Minute hand unbalance $\leq 0.9\mu \text{ N} \cdot \text{m} (90\mu \text{ g} \cdot \text{m})$
- · Second hand unbalance $\leq 0.1\mu \text{ N} \cdot \text{m} (10\mu \text{ g} \cdot \text{m})$



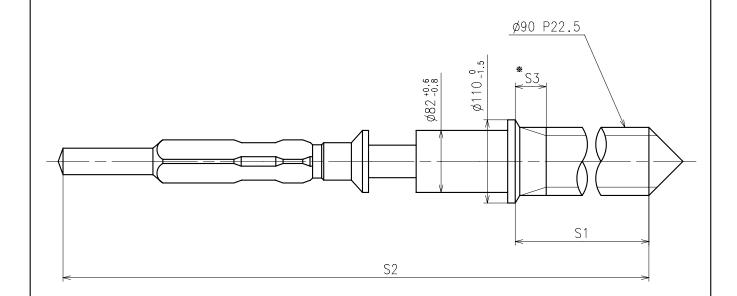
	Parts No.				
	Hour wheel	Center wheel	Fourth wheel	Date wheel	24 Hour wheel
Type M (2) VX7RE**	0271658	0221602	0241559	0970503	1002559



Hand setting stem

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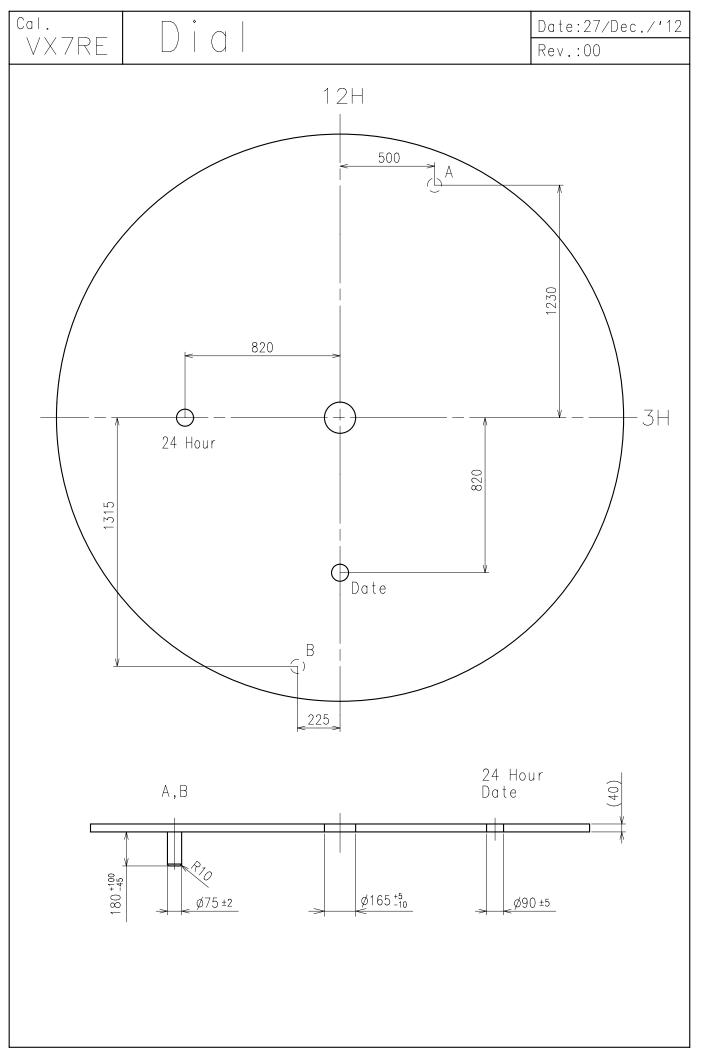
Not threaded

	Part No.	S1	S2	* S3
Туре-1	0351578	2507	3105	650

Material : Steel

Hardness: Vickers 600±50

Unit : 1 = 1/100 mm



Unit: 1=1/100mm

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Cal. Date:27/Dec./'12 Casing ring VX7RE Rev.:00 12H 100 3H 650 1203 ±5 4-R200 2600 ±3 2606 ±3 100 C view A-A section Ø2956 ±3 Ø2868 ±3 70 ±3 Ø3028 ±5 340 ±3 E view D view B-B' section 240 ±3 200 ±5 135_±5 300 ±5 230 ±5

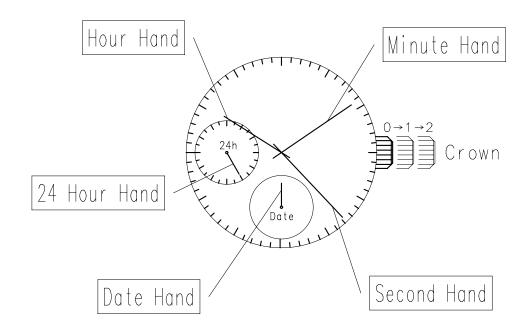
Unit: 1=1/100mm

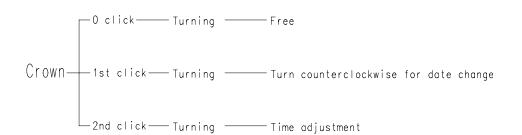
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Operation

Date:25/Jun./'13

Rev.:02





* Do not set the date between 9:00 PM and 1:00 AM. Otherwise, the date may not change properly.