

# $\phi$ 27.0 mm H 4.4 mm

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Date: 31/Oct./'12

S.EPSON Products

Date: 31/Oct./12

Rev.: 01

#### MOVEMENT SPECIFICATIONS

#### CAL. VS75A

Analog Quartz 12" Center Second Chronograph Movement

1. MOVEMENT DIMENSIONS

Outside diameter  $\phi$  27.60mm(12H-6H) × 24.00mm(3H-9H)

Casing diameter  $\phi$  27.00mm(12H-6H) Total height 4.4mm (including battery)

2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

Accuracy ±20 seconds per month (on wrist)

 $-5^{\circ}$ C to  $+50^{\circ}$ C Operating temperature range Regulation device Nil (Pre-adjusted)

3. INDICATOR / FUNCTIONS

Hour / Minute / 1/5 second chronograph hand (Center) 3 Hands

Small second hand (9H) / 24 hour hand (3H) Small hands

Minute chronograph hand (6H)

Calendar Instant setting device for date calendar

Reset switch

Power depletion warning function (BLD)

(Second hand moves at 2-second intervals when voltage is 1.2V)

Working time Approx. 6 months (After fully charged) Charging time Approx. 5 hours (Under 100 KLX sunlight)

Approx. 65 hours (Under 3000LX fluorescent lamp)

Crown at normal position : Free Setting mechanism

> Crown pulled out 1st click : Instant date change Crown pulled out 2nd click : Time setting / Reset

: Chronograph hand reset

Chronograph 2H button: start / stop 4H button: split / reset

4. FEATURES

0 Jewel **Jewels** 

Anti-magnetism Over 1600A/m (Direct current magnetic field)

Driving current consumption Approx.  $0.65 \mu A$  (1.35V, Chronograph non-operates)

Operation stopping voltage 1.0V

Solar cell type Amorphous silicon solar cell

Maximum unbalance of hands Small second hand :  $0.03 \mu \, \text{N} \cdot \text{m} \, (3 \mu \, \text{g} \cdot \text{m})$ 

> Minute chronograph hand :  $0.03 \mu \, \text{N·m} \, (3 \mu \, \text{g·m})$ 1/5 second chronograph hand :  $0.09 \,\mu\,\text{N} \cdot \text{m} \,(9 \,\mu\,\text{g} \cdot \text{m})$ 24 huor hand :  $0.03 \mu \, \text{N·m} \, (3 \mu \, \text{g·m})$ Minute hand :  $0.70 \,\mu\,\text{N} \cdot \text{m} \,(70 \,\mu\,\text{g} \cdot \text{m})$

1/5 second chronograph hand : less than 0.12  $\mu$  g • m<sup>2</sup> Moment of inertia

5. SECONDARY BATTERY

Type Titanium-lithium-ion second battery

 $\phi$  9.5 × t 2.05 mm Size

Capacity 5mAh Nominal voltage 1.5V

6. SEPARATED PARTS (Parts code)

Hand setting stem 0351587 Secondary battery unit 302324H Solar cell unit 4020552 Solar cell lead terminal (2 pcs) 4281516 Untransparent plate 4453500

7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99

Greiner quartz timer-C, Witschi Q-tester 4000

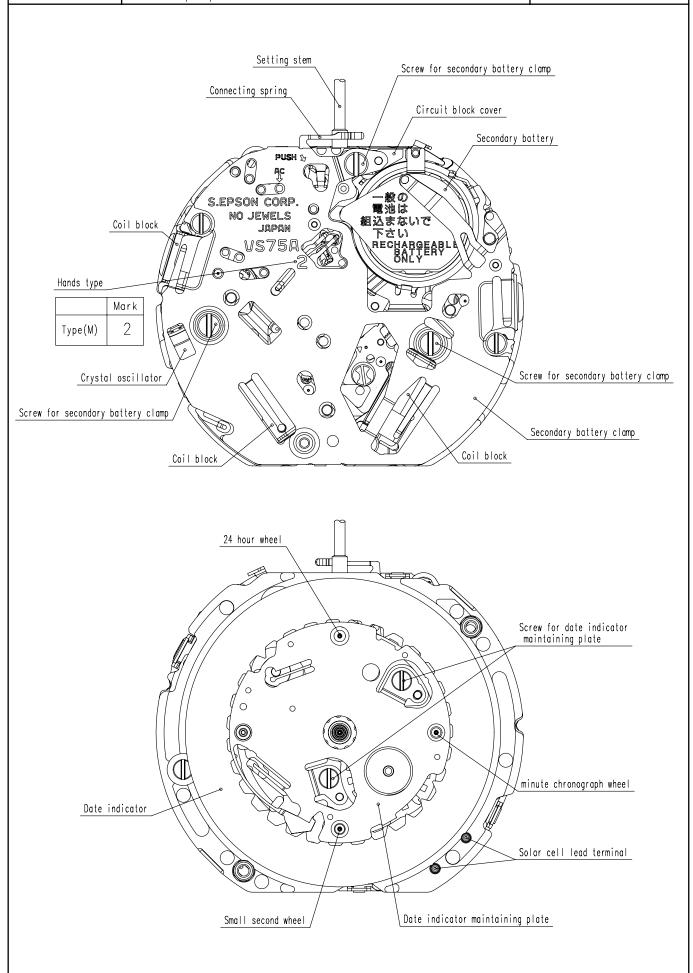
**Duration of measurement** 10 seconds

Microphone to be used Electromagnetic detection type

### Appearance

Date:31/Oct./'12

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Cal. Date:31/Oct./'12 Casing VS75A Rev.:01 Untransparent plate Ø2640 ±5 Solar cell Dial 92.5 263. 50 Setting stem 283.5 480.5 440 197 ≫ Pullout stroke Secondary battery 64 Type M ( VS75A\*\* (2) Center post Maximum height from 195.5 H1 dial Total height incl. movement 726 H2 1400(From center) 1400(From center) Dial Dial Dial 263.5 Setting stem 346 Connecting spring 2H Button stroke 4H Button stroke 50 Case back / Connecting spring setting 3H Secondary battery 570 2H 30° 30 0 Ø2700±3 616 Ø2760±3 ¥12H 6Н

Unit : 1 = 1/100 mm

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▼ Unbalance

· Small second hand

· Minute chronograph hand

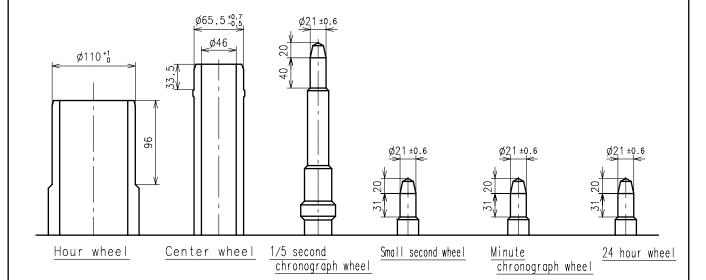
- 1/5 second chronograph hand

· Minute hand

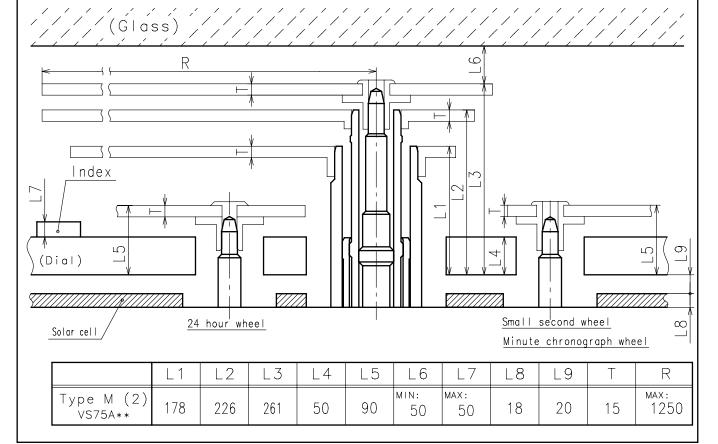
• 24 hour hand \* Moment of inertia • 1/5 second chronograph hand

 $\leq 0.03\mu \text{ N} \cdot \text{m} \left( 3\mu \text{ g} \cdot \text{m} \right) \\ \leq 0.03\mu \text{ N} \cdot \text{m} \left( 3\mu \text{ g} \cdot \text{m} \right) \\ \leq 0.09\mu \text{ N} \cdot \text{m} \left( 9\mu \text{ g} \cdot \text{m} \right) \\ \leq 0.70\mu \text{ N} \cdot \text{m} \left( 70\mu \text{ g} \cdot \text{m} \right) \\ \leq 0.03\mu \text{ N} \cdot \text{m} \left( 3\mu \text{ g} \cdot \text{m} \right)$ 

 $\leq$  0.12 $\mu$  q·m<sup>2</sup>



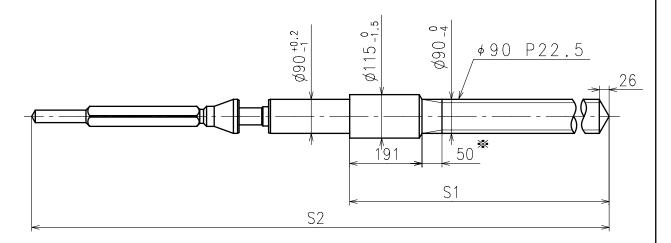
	Parts No.					
	Hour wheel	Center wheel	1/5 second chronograph wheel	Small second wheel	Minute chronograph wheel	24 hour wheel
Type M (2)	0271636	0221604	0888501	0240511	0902500	1002534



Hand setting stem

Date:30/Sep./′11

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≫ Not threaded

	Part No.	S1	S2
Standard	0351587	1367	2208

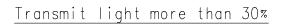
Material :Steel

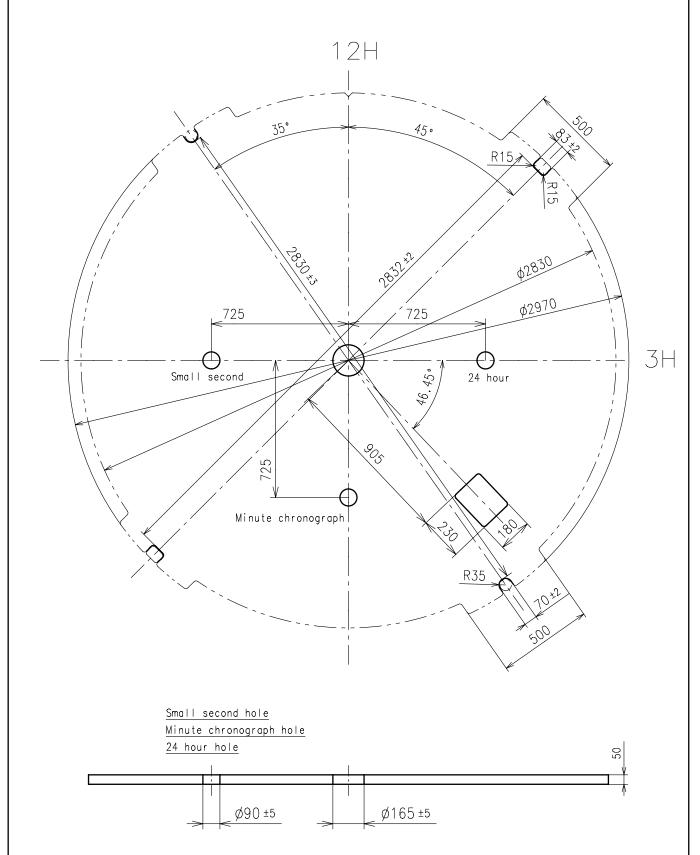
Hardness : Vickers  $600 \pm 50$ 

Unit: 1=1/100mm

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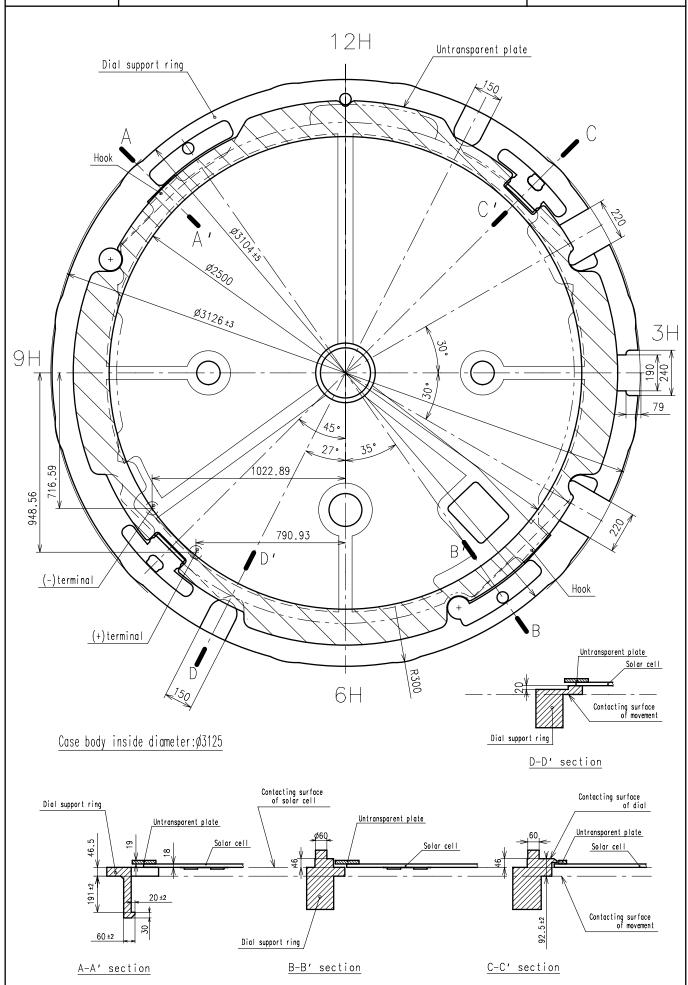




## Solar cell unit

Date:30/Sep./′11

Rev.:00



**VS75A** Features

Date: 30/Sep./'11 Rev.: 00

#### 1. Solar-powered watch

This watch is a solar-powered watch containing a solar cell underneath the dial to convert any form of light into " electrical energy" and store the power in a secondary battery.

#### 2. Eliminating the need for battery replacement

Unlike conventional quartz watches, this watch does not use a silver oxide battery, thus eliminating the need for battery replacement.

#### 3. Working time

Expected life per charge from full charge to stoppage will be around 6 months.

#### 4. Power depletion warning function

The two-second interval movement of the second hand is a signal of energy depletion.

The watch continuous working time after two-second interval movement is approximately 1 week.

When the second hand starts moving at two-second intervals, please charge the watch by exposing it to light.

#### 5. Eco-friendly

The secondary battery is Titanium-lithium-ion battery without any environmentally harmful substances.

#### 6. Over charge prevent function is equipped

If the secondary battery is charged more than predetermined voltage, over charge prevent function is operated to prevent the secondary battery deterioration and breakage.

#### VS75A Attention-01

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#### 1. Attention for solar cell unit

•Please pay attention not to scratch the surface of solar cell unit.

#### 2. Attention for dial transparency rate

• Please use the dial with transparency rate more than 30%. (Effective aperture is  $\phi$  2700)

#### 3. The guideline of charging time is as in below

(Dial transparency rate = 30%)

Illumination (Lx)	Source of light	Environment	A (Approx. hours)	B (Approx. hours)	C (Approx. minutes)
700	→ Δ fluorescent lamn	Inside the office	_	35	90
3,000		30W 20cm	65	8	20
10,000	—— Sun light	Cloudy	18	2.5	6
100,000		Fine weather	5	36 minutes	2

<sup>\*</sup> For reference: 1,000Lx is 70cm under from 30W fluorescent lamp

Condition A: Time required for full charge Condition B: Time required for steady operation Condition C: Time to charge 1 day of power

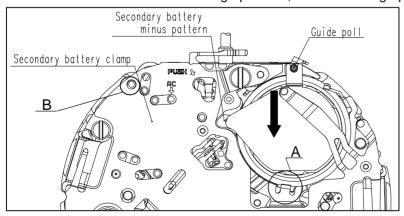
#### 4. Secondary battery replacement

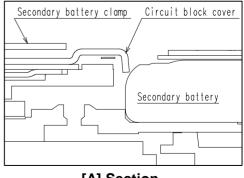
- Please set the exclusive secondary battery.
- Please set the secondary battery with the plus part toward the inside of the watch.
- •When you assemble or change the secondary battery, it is recommended to pull out three screws for secondary battery clamp first, and then take out the secondary battery clump in order not to add the damage to the movement part.
- •When you assemble the secondary battery without taking out the secondary battery clump, please refer to the picture in below and set the secondary battery from the [→] direction.
- Secondary battery guide must be connected to "Guide pole" (Please refer to this illustration.)
- Please check whether the secondary battery lead plate is surely connected to the secondary battery minus pattern.
- Regarding the [A] part of the following chart, it is recommended that the secondary battery must be under the circuit block cover.
- •It is necessary to do system-reset, after assembling the secondary battery.

  Please short the circuit pattern "AC" and the secondary battery clamp for more than 2 seconds.

  Please short out the circuit pattern "B" and the secondary battery clamp more than 2 seconds.

  It sense the polarity of each motor automatically.
- •Please set the 1/5 second chronograph hand, minute chronograph hand and 24 hour hand at "0" position.





[A] Section

#### VS75A Attention-02

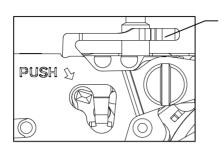
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#### 5. How to pull out the setting stem

•Please pull out the crown at 1st click and then pull out the stem while you are pressing the hollow part of the setting lever by tweezers.

•If the stem is not at 1st position, it is impossible to be pulled out. (Crown pulled out at 1st click)



Connecting spring

#### 6. Attention of casing part structure

- •Please use the exclusive dial support ring to fix the movement tightly inside of the case, and to stabilize the button switching stroke. As to the shape and tolerance, please refer to the [Solar cell unit] page instruction.
- •Please use the metal case to prevent movement from being mal-functioned by static electricity.
- •In order not to push the minute hand too much, the second wheel have a safety stopper structure. However, please pay attention for the friction between hour hand and minute hand.

#### 7. Attention to set each hand

•Hand moves at one-second interval. Please set the each hand at correct position according to the scale of the dial in order not to make a mistake to read the time.

#### 8. How to take off the hand

- •When you take off the hand, please use the fork-shaped exclusive tools.
- •Please do not take the dial when any hands are assembled.

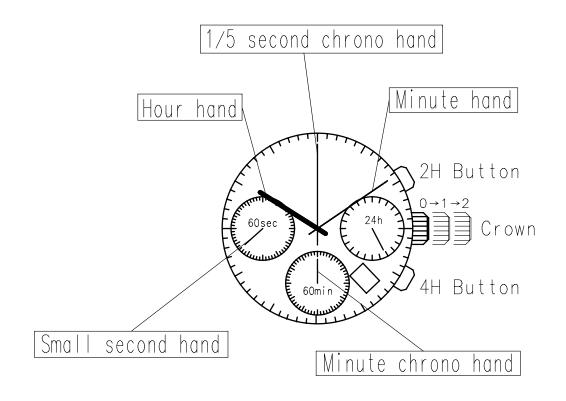
#### 9. Caution

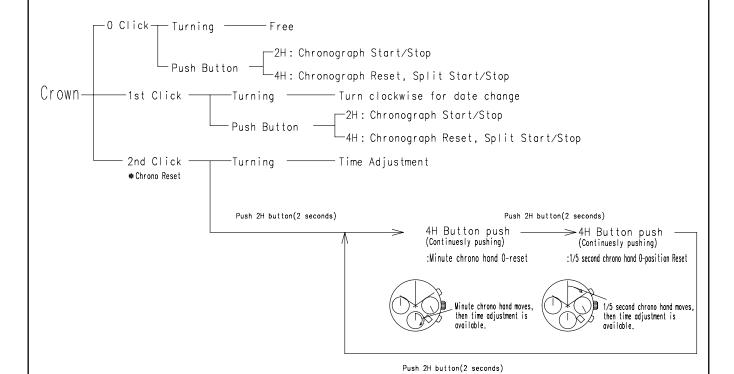
•When charging the watch, do not place it too close to fluorescent lamp or other light sources as the watch temperature will become extremely high, causing damage to the parts inside the watch.

## Operation-01

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At 2nd click position, system-reset is poshible by pushing the 2H button and 4H button for more than 2 seconds simultaneously.

# Operation-02

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Chronograph Operation						
	START	STOP			RESET	
Total Time	Push	Push			Push	
	START	STOP	RESTART	STOP	RESET	
Accumlated Time	Push	Push	Push	Push	Push	
	START	SPLIT	RESPLIT	STOP	RESET	
Split Time	Push	Push	Push	Push	Push	

Chronograph hand stop running after 60 minutes.

Chronograph function invalid at second hand moves at 2-second intervals.