

Cal. VS37A

ϕ 24.0 mm H 2.57 mm

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Date: 31/Jan./'12

S.EPSON Products

MOVEMENT SPECIFICATIONS

Date: 31/Jan./12 Rev.: 02

CAL. VS37A

Solar Quartz 10 1/2" Movement / Three hands(H/M/S) with Calendar

1. MOVEMENT DIMENSIONS

Outside diameter ϕ 25.00mm × 21.30mm(3-9H) × 24.00mm(12-6H) Casing diameter ϕ 24.00mm × 19.30mm(3-9H) × 23.30mm(12-6H) Total height 2.57mm (Including secondary battery: 2.98mm)

2. TIME STANDARD

Type of quartz oscillator Tuning fork Frequency of quartz oscillator 32,768 Hz

±20 seconds per month (on wrist) Accuracy

Operating temperature range -5° C to $+50^{\circ}$ C Regulation device Nil (Pre-adjusted)

3. INDICATOR / FUNCTIONS

3 Hands Hour / Minute / Second

Calendar Instant setting device for date calendar

Reset switch

Power depletion warning function

(Second hand moves at 2-second intervals when voltage is 1.10V)

Quick start function (Start within a few seconds after exposure to a more than 1000LX) Working time Approx. 6 months (After fully charged) Charging time

Approx. 6 hours (Under 100 KLX sunlight)

Approx. 43 hours (Under 3000LX fluorescent lamp)

Setting mechanism Crown at normal position: Free

> Crown pulled out 1st click: Instant date change Crown pulled out 2nd click: Time setting / Reset

4. FEATURES

Jewels 2 Jewel

Over 1600A/m (Direct current magnetic field) Anti-magnetism

Driving current consumption Approx. $0.6 \,\mu\,A$ (1.35V)

1.0V Operation stopping voltage

Amorphous silicon solar cell Solar cell type

Maximum unbalance of hands Second hand : $0.05 \mu \,\mathrm{N\cdot m}$ ($5 \,\mu \,\mathrm{g\cdot m}$) Minute hand : $0.80 \mu \,\mathrm{N\cdot m}$ (80 $\mu \,\mathrm{g\cdot m}$)

Hour hand : $0.50 \,\mu\,\text{N} \cdot \text{m} \,(50 \,\mu\,\text{g} \cdot \text{m})$

5. SECONDARY BATTERY (Installed)

Type / Size Titanium-lithium-ion second battery

Size ϕ 9.5mm × t 2.1mm

1.5 V Nominal voltage 3.0 mAh Capacity

6. SEPARATED PARTS (Parts code)

Solar cell unit 4020579 Hand setting stem 0351177 Solar cell lead terminal (2 pcs) 4246513 Dial washer 0491735

7. TEST OF ACCURACY

Equipment to be used SEIKO quartz tester QT-99.

Greiner quartz timer-C, Witschi Q-tester 4000

Duration of measurement 10 seconds

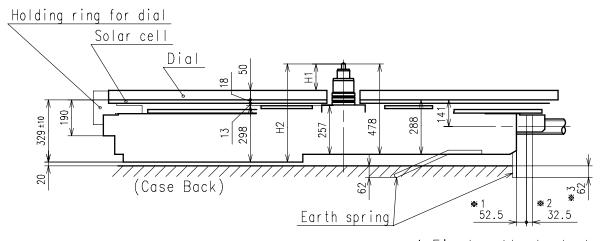
Microphone to be used Electromagnetic detection type Cal. Date: 13/May/'11 Appearance VS37A Rev.:01 Crystal oscillator Circuit block hold Coil block <u>Setting stem</u> 0 Main plate 0 0 Hands type Mark Type (M) Battery connection(+) Secondary Battery Solar cell Dial leg hole B lead terminal Date dial Dial leg hole A

Cal. VS37A

Casing

Date:13/May/'11

Rev.:01



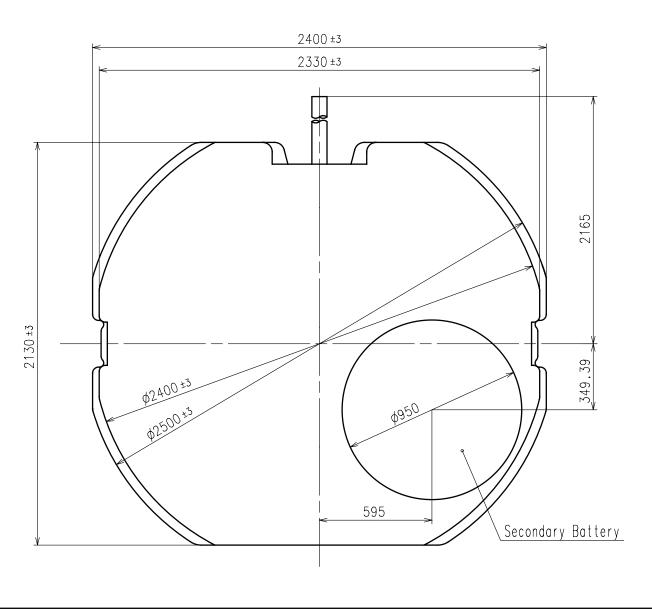
Center post Type M (2)

Maximum height from dial suppot H1 140

Total height incl.movement H2 526

<u>*1:First pullout stroke</u>

- ★ 2:Second pullout stroke
- *3:The earth spring is absolutely placed in contact with the case back



Cal. VS37A

Hand fitting

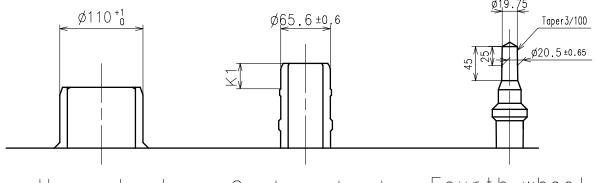
Date: 19/Nov./'10

Rev.:00

★ Second hand unbalabce

*Minute hand unbalance $\leq 0.8\mu \text{ N} \cdot \text{m} (80\mu \text{ g} \cdot \text{m})$

 $\leq 0.05\mu \text{ N} \cdot \text{m} (5\mu \text{ g} \cdot \text{m})$ $\phi 110^{+1}_{0}$ Ø65.6±0,6

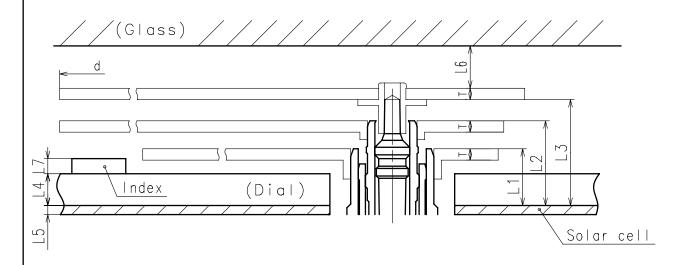


Hour wheel

Center wheel

Fourth wheel

	F	Dimension		
	Hour wheel	Center wheel	Fourth wheel	K1
Туре М (2)	0271948	0221939	0241934	35

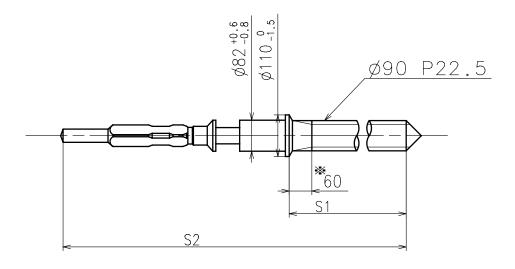


	L 1	L2	L3	L4	L5	L6	L7	Т	d
Type M (2)	113	162	190	50	18	MAX: 50	MAX: 50	15	MAX: Ø2500

Cal. VS37A Hand setting stem

Date:19/Nov./'10

Rev.:00



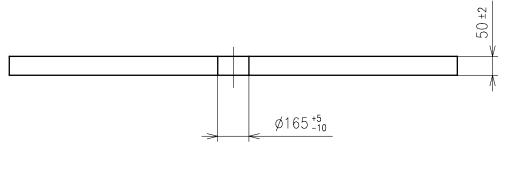
★ Not threaded

	Part No.	S1	S2
Standard	0351177	1366	1964

Material : Steel

Hardness: Vickers 600±50

Cal. Date:19/Nov./'10 VS37A Rev.:00 Transmit light more than 30% (Under the condition of \$\phi2500 dial aperture) 12H Ø263₁ 765 280



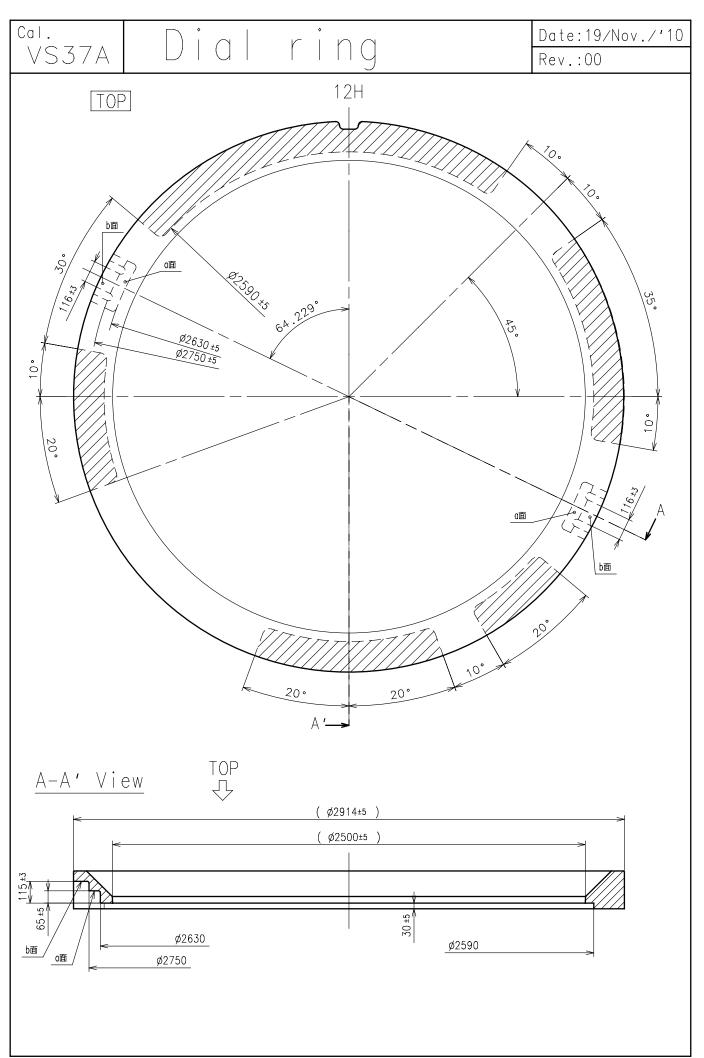
Unit: 1=1/100mm

Cal. VS37A Casing ring Date:19/Nov./'10 Rev.:00 12H 35. 2040 ±10 1940 ±5 3H 2460±10 2340±5 300

Unit: 1=1/100mm

Cal. unit Date:19/Nov./'10 Solar cell VS37A Rev.:00 12H 877.12 640 Hole for Hook-A (-)terminal 290 Hole for (+)terminal Hook-B Pole-A (-)Terminal Leg 931.29 735.99 2314±3 1092.15 (+)Terminal 3H \$2930±3 \25.77° 674.03 Leg 25.77° Ø110 25.77. Pole-B Pole-A Hook-B Holding ring _____for dial Pole-B Pole-B Hook-A 894.47 Pole-A Hole for terminal Hook-B Solar cell 180 230 102 8 Pole-B ø110 Ø80 +3.5 Hook-A Leg Holding ring for dial

Unit : 1 = 1/100 mm



Unit: 1=1/100mm

Date: 19/Nov./'10

VS37A Features

Rev.: 00

1.Solar-powered watch

This watch is a solar-powered watch containing a solar cell underneath the dial to convert any form of light into " electrical energy" and store the power in a secondary battery.

2. Eliminating the need for battery replacement

Unlike conventional quartz watches, this watch does not use a sliver oxide battery, thus eliminating the need for battery replacement.

3. Working time

Expected life per charge from full charge to stoppage will be around 6months.

4. Power depletion warning function

The two-second interval movement of the second hand is a signal of energy depletion.

The watch continuous working time after two-second interval movement is approximately 3 days.

When the second hand starts moving at two-second intervals,

please charge the watch by exposing it to light.

5. Quick start function

This watch has a "Quick start function".

It start working within a few seconds after exposure to a light more than

1000Lx. (Fluorescent lamp 30W/70cm)

6.Eco-friendly

The secondary battery is Titanium-lithium-ion battery without any environmentally harmful substances.

7. Over charge prevent function is equipped

If the secondary battery is charged more than predetermined voltage, over charge prevent function is operated to prevent the secondary battery deterioration and breakage.

VS37A Attention

Date: 19/Nov./'10

Rev.: 00

1. How to pull out the setting stem

When you pull out the setting stem, please put the stem at normal position and push the "setting lever" by tweezers.

The "setting lever" can not be push if the setting stem is not at normal position.

2.Attention for solar cell unit

Please pay attention not to scratch the surface of solar cell unit.

3. Attention for dial transparency rate

Please use the dial with transparency rate more than 30%. (Effective aperture is ϕ 2500)

4. The guideline of charging time is as in below

(Dial transparency rate = 30%)

Illumination (Lx)	Source of light	Environment	A (Approx. Hours)	B (Approx. Hours)	C (Approx. Minutes)
700	→ Δ fluorescent lamn	Inside the office	197	37	54
3,000		30W 20cm	43	8	12
10,000	10,000 100,000 Sun light	Cloudy	13	3	4
100,000		Fine weather	6	36 minutes	1

^{*} For reference: 1,000Lx is 70cm under from 30W fluorescent lamp

Condition A: Time required for full charge
Condition B: Time required for steady operation
Condition C: Time to charge 1 day of power

5. Secondary battery replacement

Please set the exclusive secondary battery.

If the silver oxide battery is accidentally be set and charged, there is a possibility of batery explosion.

To prevent the battery explosion, it is adopted safety structure

not to charge the silver oxide battery even if it is accidentally be set.

6.Caution

When charging the watch, do not place it too close to fluorescent lamp or other light sources as the watch temperature will become extremely high, causing damage to the parts inside the watch.