



Cal. NH16A

 ϕ 23.8 mm

H 6.01 mm

Item	Version No.
Specification	Version 1
Appearance - 1	Version 1
Appearance - 2	Version 1
Casing	Version 1
Hand Fitting	Version 1
Hand Setting Stem	Version 1
Dial	Version 1
Dial Support	Version 1
Casing Ring	Version 1
Assembly Plan	Version 1
Hands	Version 1

TIME MODULE

MOVEMENT SPECIFICATION

CAL.NH16A 10 1/2 Ligne Mechanical Movement Three Hands with Day & Date

1. MOVEMENT DIMENSIONS

 $\begin{array}{ll} \cdot \text{ Outside diameter} & \phi \text{ 23.80 mm} \\ \cdot \text{ Casing diameter} & \phi \text{ 23.40 mm} \\ \cdot \text{ Total height} & 6.01 \text{ mm} \end{array}$

2. BASIC FUNCTIONS

Winding mechanism
 Manual winding

Automatic winding with ball bearing
Both winding with one way clutch
Date display with quick date correction

CalendarShock resistanceDate display with quick date correctionShock-absorber device for balance staff

· Jewels 21 jewels

· Regulation hands unbalance Second : Less than 0.11 μN·m (11 mg·mm)

 $\begin{array}{ll} \mbox{Minute} & : \mbox{ Less than 0.75 } \mu\mbox{N·m (75 mg·mm)} \\ \mbox{Hour} & : \mbox{ Less than 1.00 } \mu\mbox{N·m (100 mg·mm)} \end{array}$

· Antimagnetic DC : \geq 4800 A / m

 $AC : \ge 1600 A/m$

3. TIME PERFORMANCE

 \cdot Accuracy -35 \sim +55 second per day

at normal temperature range

· Vibration frequency 21,600 vibrations per hour

· Amplitude Above 150°

· Duration time More than 40 hours

4. HANDLING AND CORRECTIONS

1) Crown at normal position Clockwise : Manual winding

Counterclockwise : Free

2) Crown pulled out to 1st click Clockwise : Quick day correction

Counterclockwise : Quick date correction

3) Crown pulled out to 2nd click Time setting

5. DIAL FIXED METHOD The dial is fixed by two dial leg holes with eccentric pins

6.FITTING FORCE FOR HANDS

Second hand : Less than 30 N
Minute hand : Less than 50 N
Hour hand : Less than 50 N

7. CASING The movement is fixed by casing ring

*1. Non-corresponding with Diver's watch

8. TEST OF ACCURACY

· Equipment to be used Witschi WATCH EXPERT (II)

· Duration of measurement 20 seconds

* All specifications are subject to change without notice.

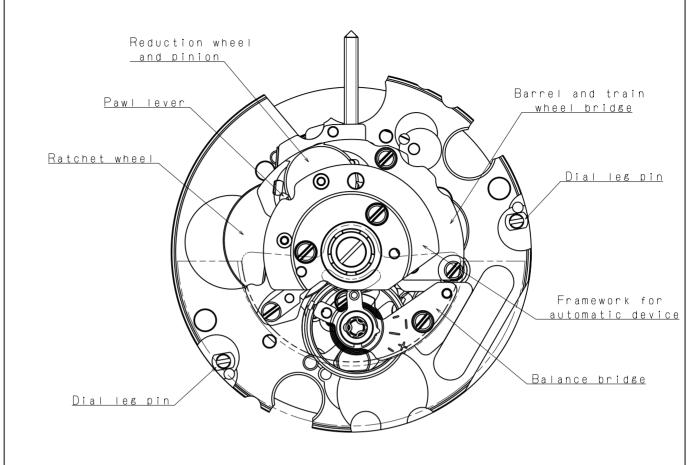
SII Products

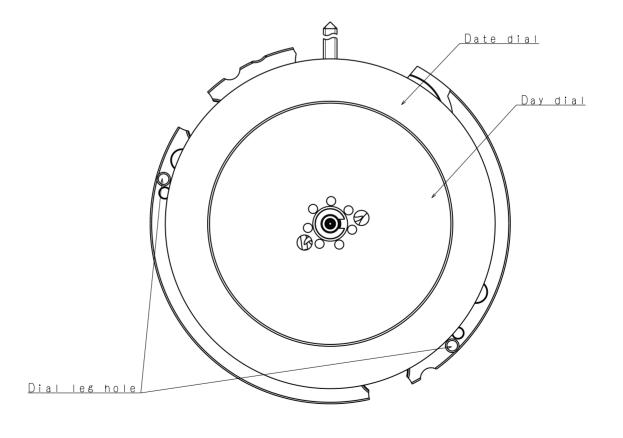
Version: 1



Appearance - 1

Cal. NH16A





Scale : 4/1

Unit: 1 = 1/100mm

Version:1



Appearance-2

Cal. NH16A

Oscillating weight

Marking	Country of origin
JAPAN	JAPAN
MALAYSIA	MALAYSIA





Scale : 5/1

Unit : 1 = 1/100mm

Version:1



Casing Cal. NH16A *1.First pull out stroke 48.0 *2.Second pull out stroke 35.5 <u>Dial support</u> 219 *2 Ī 591 287. Ø 90xP22.5 Ø 1508 Ø 2300 Туре М <u>Center Post</u> Maximum height from 173.4 H 1 dial support surface Total height incl. Н2 774.4 movement \$\psi_2380 \tau^23 82340,00 Scale: 5/1 Version: 1 Unit : 1 = 1/100mm



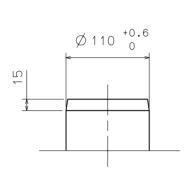
Hand fitting

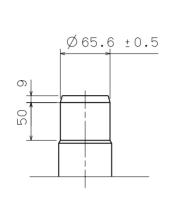
Cal. NH16A

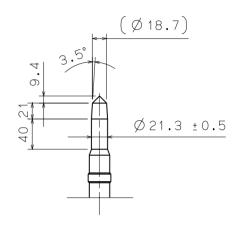
Hour hand unbalance $\leq 1.00\mu\,\mathrm{N\cdot m}(100\,\mathrm{mg\cdot mm})$ Minute hand unbalance $\leq 0.75\mu\,\mathrm{N\cdot m}(75\,\mathrm{mg\cdot mm})$ Second hand unbalance $\leq 0.11\mu\,\mathrm{N\cdot m}(11\,\mathrm{mg\cdot mm})$

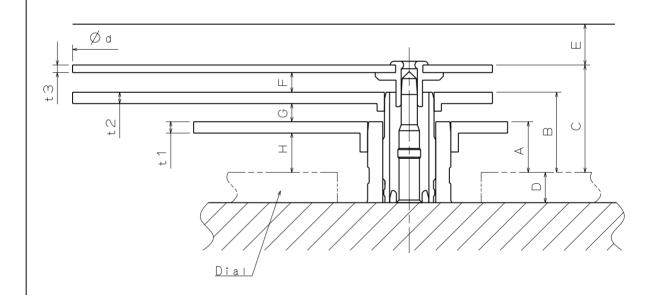
HOUR HAND FITTING
Hour wheel:0273 030

MINUTE HAND FITTING Cannon pinion:0225 424 SECOND HAND FITTING
Center second pinion:0245 429









	А	В	С	D	Е	F	G	Н	t 1	t2	tЗ	Øa
TYPE M	67	106	142	40	54	26	24	52	15	15	10	Ø 2100MAX

Scale : 20/1

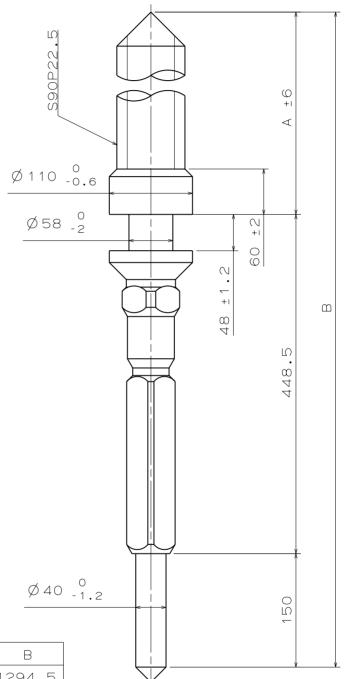
Unit : 1 = 1/100mm

Version: 1



Hand setting stem

Cal. NH16A



Parts No.	А	В
0351 420	696	1294.5

Scale : 20/1

Unit : 1 = 1/100mm

Version:1

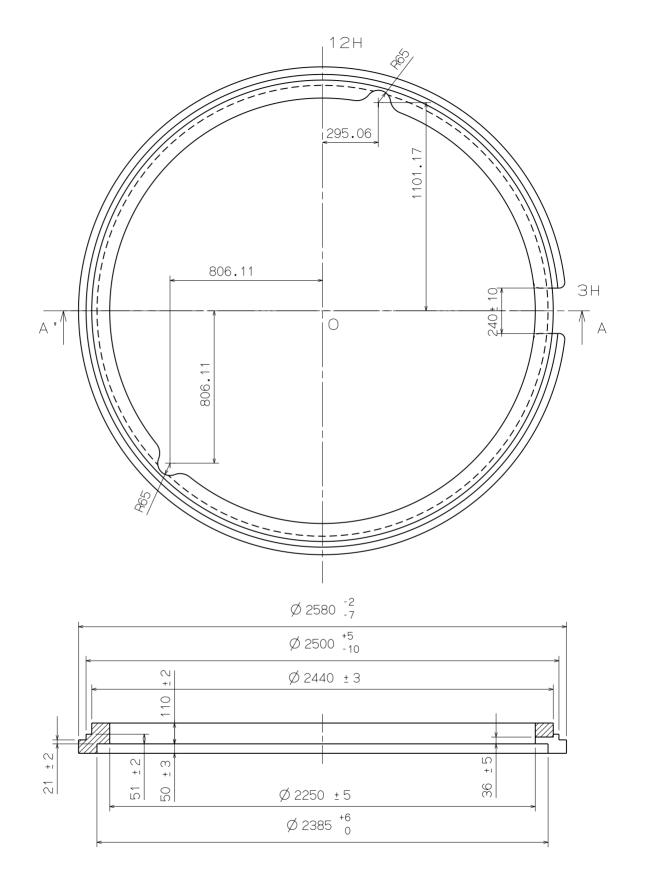


Dial Cal. NH16A 12H --+ ¦297.83 Date window position;3H Ø 2500 MIN CROWN 1225 740 190 ЗН 650 808.14 Ø 165 ±5 Ø 100 以下 40 215 ± 10 Ø 64 +1.5 Version:1 Scale : 5/1 Unit : 1 = 1/100mm



Dial support

Cal. NH16A



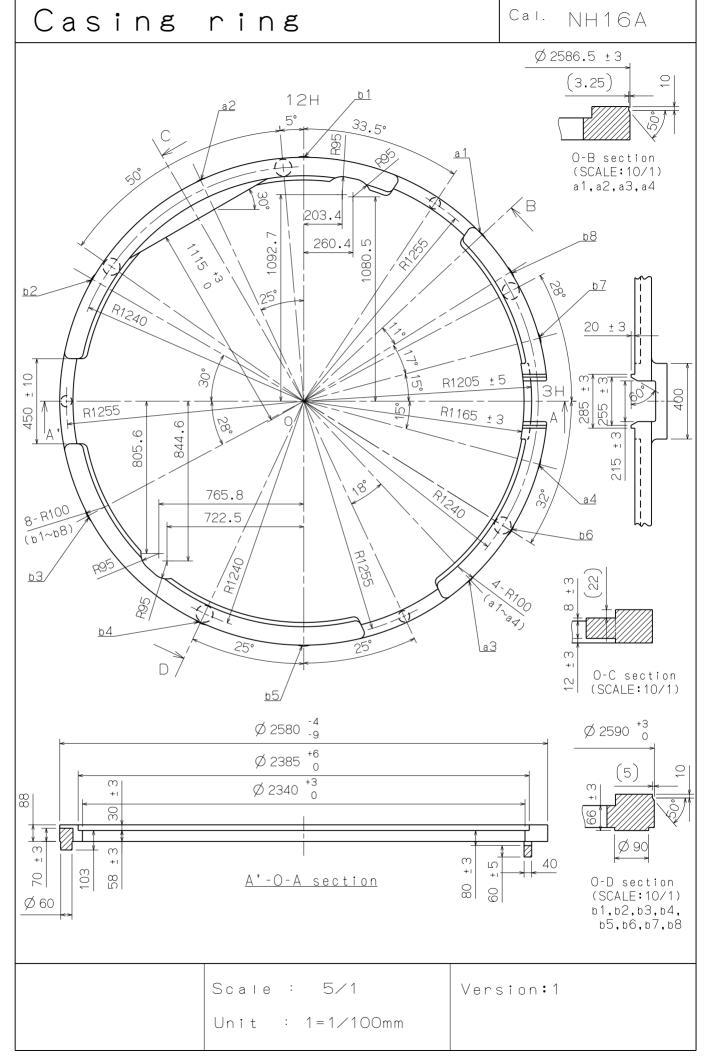
<u> A'-A Section</u>

Scale : 5/1

Unit : 1 = 1/100mm

Version:1

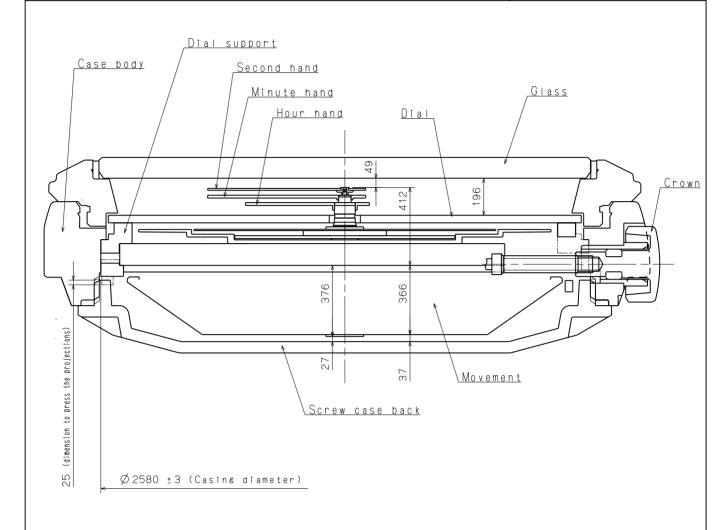


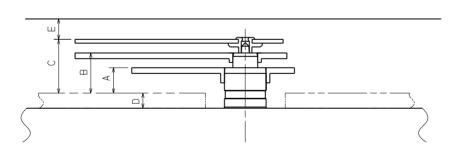




Assembly plan

Cal. NH16A



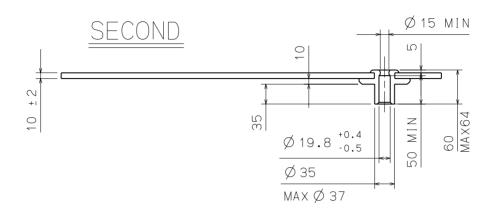


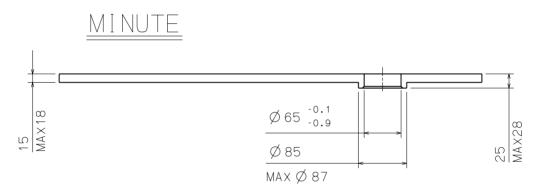
	Α	В	C	D	Е
TYPE M	67	106	142	40	54

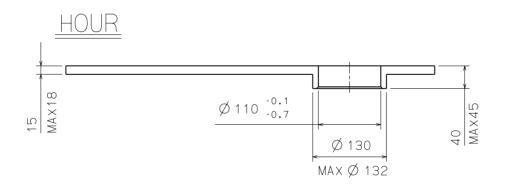
Scale: -

Unit: 1 = 1/100mm

Version:1







Scale: - Version:1

Unit : 1 = 1/100mm