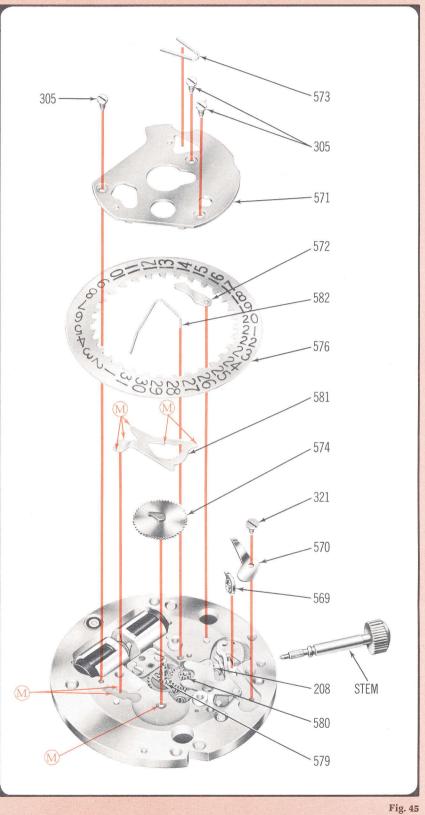
$PartsList \, \mathrm{model} \, 2181$

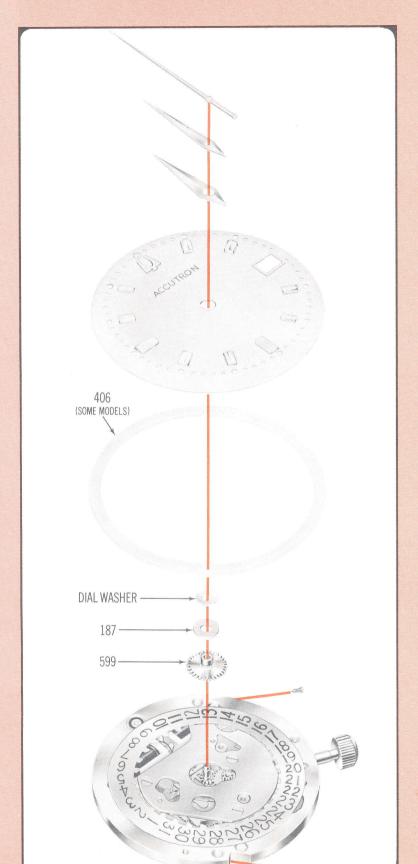
(All other parts same as basic 218)

187	Hour Wheel Spacer
208	Clutch Wheel
305	Date Bridge Screw
321	Date Corrector Detent Screw
406	Dial Support Ring (Some Models—See Fig. 44)
569	Date Corrector
570	Date Corrector Detent
571	Date Bridge
572	Date Indicator Detent
573	Date Indicator Detent Spring
574	Date Trip Wheel Assembly
576	Date Indicator (Specify Dial Aperture and Crown Location)
579	Center Wheel Assembly
580	Minute Wheel Assembly
581	Date Trip Arm
582	Date Trip Spring

599 Hour Wheel Assembly







Removing hands, dial and hour wheel

- a. Pull stem out (setting position).
- b. Remove hands.
- c. Remove dial (2 screws) and dial support, if used.
- d. Remove hour wheel #599, hour wheel spacer #187 (if used) and dial washer.



Replacing hour wheel, dial and hands

- a. Replace hour wheel #599, hour wheel spacer #187 (if used) and dial washer.
- **b.** Replace dial support #406, if used, and dial (2 screws).
- c. Check hour wheel endshake (.05mm to .10mm). If necessary, adjust by means of hour wheel spacer.
- d. Pull stem out (setting position) and turn counter-clockwise, moving the dial train until the date advances stop turning crown immediately.
- e. Replace hour and minute hands at 12 o'clock. The hour hand must fit tight, the minute hand only temporarily affixed. Check date advance, in relation to hand location, by turning hands backward to 5:30 o'clock and then forward. The date should advance when the hands reach 11:58 o'clock, reposition and/or secure minute hand when properly aligned.
- f. Replace sweep-second hand (be sure stem is "out").
- g. Check hack mechanism adjustment (page 20).
- h. Check index mechanism adjustment (pages 15-18).